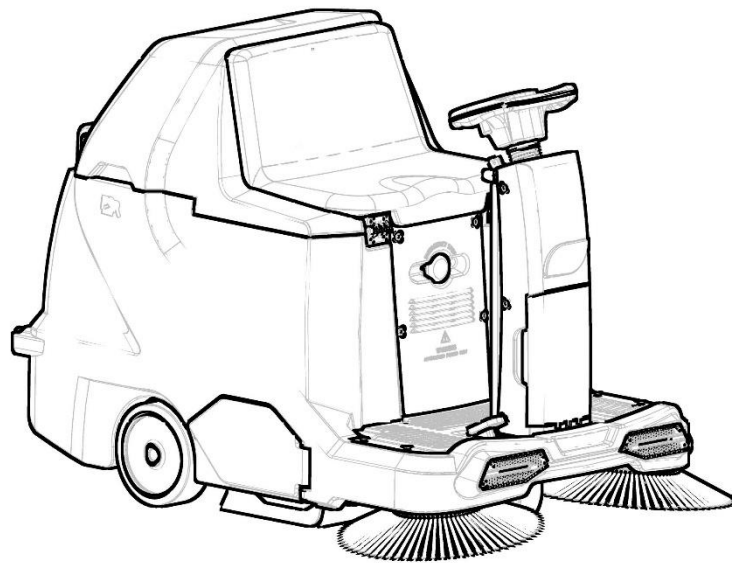


# USE AND MAINTENANCE MANUAL



## CS60 2016 B CS60 2016 HYBRID

ED. 07-2021

ENG

TRANSLATION OF THE  
ORIGINAL  
INSTRUCTIONS  
Doc. 10059344  
Ver. AB





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The descriptions contained in this document are not binding.  
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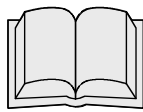
The company reserves the right to make any technical and/or supply modifications. The images are shown as reference only and are not binding as to the actual design and/or equipment.

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#### SYMBOLS USED IN THE MANUAL



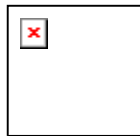
Symbol of the open book with i:  
Indicates the need to consult the instruction manual



Symbol of the open book:  
Used to tell the operator to read the manual before using the machine



Warning symbol  
Carefully read the sections marked with this symbol and observe the indications, for the safety of the operator and the machine



Warning symbol  
Indicates the risk of gas exhalation and leakage of corrosive liquids



Warning symbol  
indicates the risk of fire.  
Keep naked flames at a safe distance



Warning symbol  
Indicates that the packed product should be handled with suitable lifting means that comply with the legal requirements



Disposal symbol  
Carefully read the sections marked with this symbol for machine disposal

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### ON CONSIGNMENT OF THE MACHINE

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When the machine is consigned to the customer, an immediate check must be performed to ensure all the material mentioned in the shipping documents has been received, and also to check the machine has not suffered damage during transportation. If this is the case, the carrier must ascertain the extent of the damage at once, informing our customer service office. It is only by prompt action of this type that the missing material can be obtained, and compensation for damage successfully claimed.

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### INTRODUCTORY COMMENT

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Even the best machines will only work well if used correctly and kept in good working order. We therefore suggest you read this instruction booklet carefully and read it again whenever difficulties arise while using the machine. If necessary, remember that our assistance service (organised in collaboration with our dealers) is always available for advice or direct intervention.

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### IDENTIFICATION DATA

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For technical assistance or to request replacement parts, always give the model, the version and the serial number (written on the relevant plate).

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### TECHNICAL DESCRIPTION

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The CS60 2016 B is a sweeping machine with an on-board operator, powered by batteries, designed to clean indoor surfaces with tiled, concrete and asphalt flooring.

The Cs60 2016 Hybrid is a sweeping machine with an on-board operator, powered by an endothermic motor or a battery, designed to clean indoor and outdoor surfaces with tiled, concrete and asphalt flooring.

The machine must operate on dry surfaces, and if necessary can also work on wet surfaces making sure the vacuum action is not active. The machine features a central brush for the collection of brushed up material, a side brush for cleaning edges and corners, a vacuum system with filter to avoid raising dust, and a debris hopper that can be manually removed by means of a mechanical leverage.

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### INTENDED USE

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The CS60 2016 B is designed to clean indoor surfaces with tiled, concrete and asphalt floors, for exclusively professional use in industrial, commercial and public places.

The Cs60 2016 Hybrid is designed to clean both inside and outside surfaces with tiled, concrete and asphalt floors, for professional use in industrial, commercial and public places.

The CS60 2016 B is only suitable for use in closed, or at least covered, places.

The CS60 2016 B and Cs60 2016 Hybrid machines are not suitable for use in rain or under jets of water.

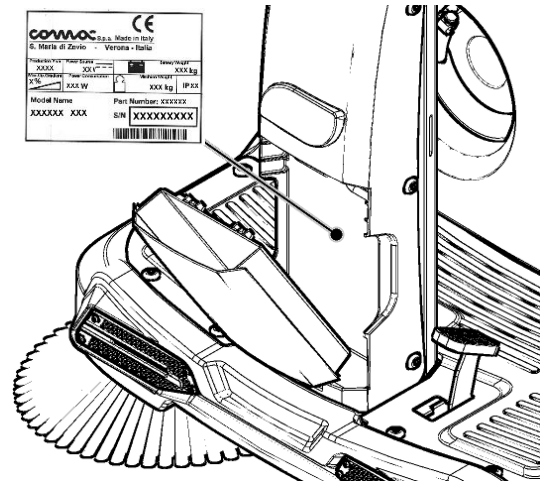
It is forbidden to use the CS60 2016 B and Cs60 2016 Hybrid machines for picking up dangerous powders or inflammable liquids in places with an explosive atmosphere. In addition, it is not suitable as a means of transport for people or objects.

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### SERIAL NUMBER PLATE

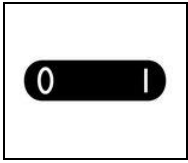
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The serial number plate is located at the rear of the steering column, and indicates the general characteristics of the machine, in particular the serial number of the machine. The serial number is an extremely important piece of information and should always be provided together with any request for assistance or to purchase spare parts.

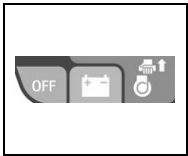


TECHNICAL DESCRIPTION	U/M	CS60 2016 B	CS60 2016 HYBRID
Working width without side brush	mm	580	580
Working width with right side brush	mm	790	790
Working width with left and right side brush	mm	1000	1000
Working capacity, up to (2SL version with two side brushes)	m <sup>2</sup> /h	5100	4600
Central brush	∅ mm	260	260
Side brush	∅ mm	400	400
Central brush rpm	rpm	550	550
Side brush rpm	rpm	65	65
Endothermic engine	HP / rpm	-	4.8 / 3600
Central brush motor	V/W	24/380	24/380
Side brush motor	V/W	24/90	24/90
Traction motor	V/W	24/300	24/300
Vacuum motor	V/W	24/400	24/400
Filter shaker motor	V/W	24/80	24/80
Total power	W	1250	1250
Front wheel ((number / (diameter x width))	No. / (∅ mm x mm)	1 / (175x60)	1 / (175x60)
Rear wheel ((number / (diameter x width))	No. / (∅ mm x mm)	1 / (225x69)	1 / (230x88)
Working forward speed	km/h	4.8	4.8
Maximum gradient	%	10	10
Filter surface area (optional fabric filter)	sq.m.	2.2	2.2
Filter surface area (paper filter)	sq.m.	3.2	3.2
Debris hopper volume	dm <sup>3</sup>	20	20
Steering diameter	mm	1430	1430
Machine length	mm	1455	1455
Machine height	mm	1030	1030
Machine height with blinking light	mm	1080	1080
Machine width	mm	845	845
Battery compartment (l x w x h)	mm	340x174x310	-
Battery compartment (l x w x h)	mm	-	270x360x240
Rated battery voltage	V	12	12
Battery weight	kg	36.5	20
Unladen machine weight (without batteries)	kg	175	-
Unladen machine weight (Combustion engine without fuel)	kg	-	252
Machine weight during transport (machine + batteries + brushes)	kg	248	-
Machine weight during transport (machine + brushes + Combustion engine without fuel)	kg	-	255
Machine weight in running order (machine + batteries + brushes + operator)	kg	323	-
Machine weight in running order (machine + brushes + Combustion engine fuel + operator)	kg	-	325
Sound pressure level (ISO 11201) - LpA	dB (A)	60.5	81.2
Uncertainty KpA	dB (A)	1.4	1.4
Hand vibration level (ISO 5349)	m/s <sup>2</sup>	< 2.5	< 2.5
Body vibration level (ISO 2631)	m/s <sup>2</sup>	< 0.5	< 0.5

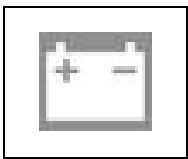
## SYMBOLS USED ON THE MACHINE



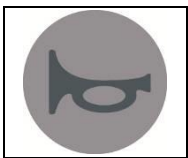
Main switch symbol (version B).  
Used on the steering column to indicate the key switch for machine operation on (I) or off (0).



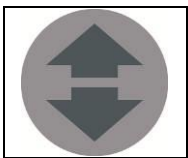
Main switch symbol (Hybrid version).  
Used on the steering column to indicate the key switch that manages the type of power supply of the machine.



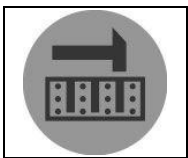
Alternator fault symbol (Hybrid version).  
Used on the steering column to indicate with red warning light of a fault in the electrical system inherent to the alternator.



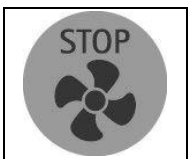
Horn symbol.  
Used to indicate the acoustic alarm button.



Symbol of the reverse movement selector.  
Used to indicate the button for engaging the reverse gear.



Filter shaker symbol.  
Used on the instrument panel to indicate the button that starts the vibrating shaker on the filter unit.



Symbol denoting vacuum motor.  
Used on the instrument panel to indicate the button that commands the deactivation of the vacuum motor.

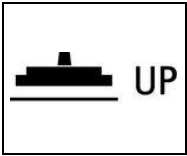


Central brush movement symbol (idle position).  
Used on the rear of the steering column to indicate the movement lever of the central brush.



Central brush movement symbol (working position).  
Used on the rear of the steering column to indicate the movement lever of the central brush.

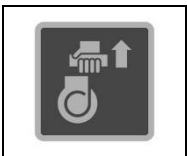
**SYMBOLS USED ON THE MACHINE**



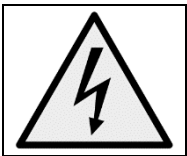
Side brush/es movement symbol (idle position).  
Used on the rear of the steering column to indicate the movement lever of the side brush/es.



Side brush/es movement symbol (working position).  
Used on the rear of the steering column to indicate the movement lever of the side brush/es.



Combustion engine pull start symbol.  
Used to indicate the position of the handle that allows the pull start of the combustion engine.



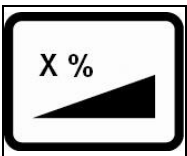
Danger of contact with live parts symbol (Hybrid version).  
Used on the cover of the electrical system's control board.



Indicates the risk of crushed hands.



Indicates the risk of burns due to the hot surface.



Indicates the maximum gradient.



Symbol of the open book:  
Tells the operator to read the user manual before using the device.



GENERAL SAFETY REGULATIONS

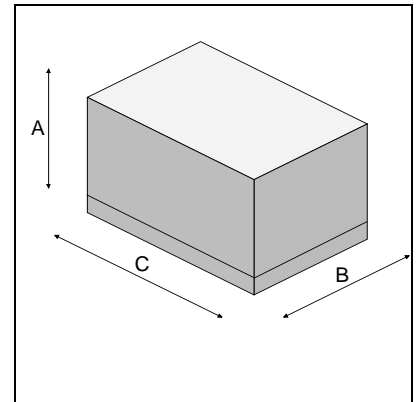
Before using the machine, please read the following document carefully and follow the instructions contained herein, along with the instructions in the document supplied with the machine itself, "GENERAL SAFETY REGULATIONS" (document code 10083659).

## PREPARATION OF MACHINE

### 1. HANDLING THE PACKED MACHINE

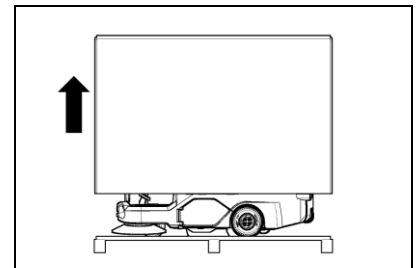
The machine is contained in specific packaging with a pallet for the handling with fork trucks. The packages CANNOT be placed on top of each other. The total weight of the machine with its packaging is 210 kg (for CS60 2016 B versions) The total weight of the machine with its packaging is 290 kg (for CS60 2016 HYBRID versions) The packaging dimensions are as follows:

CS60 2016
A: 1270 mm
B: 1020 mm
C: 1760 mm



### 2. HOW TO UNPACK THE MACHINE

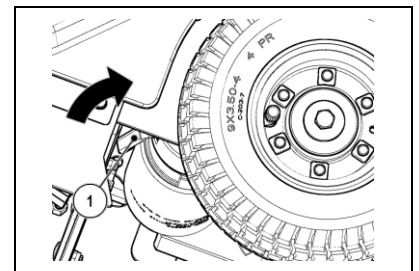
1. Remove the outer package.
2. Disengage the electronic brake, turn the lever (1) (on the rear right-hand side of the machine) clockwise.
3. The machine is fixed to the pallet with wedges which block the wheels. Remove the wedges.



4. Use a chute to get the machine down from the pallet, pushing it backwards.



**ATTENTION:** During transportation, the electrical brake should not be engaged, the machine will in any event, if the critical speed threshold is crossed, activate the internal braking system of the chopper circuit board and will emit a warning noise.



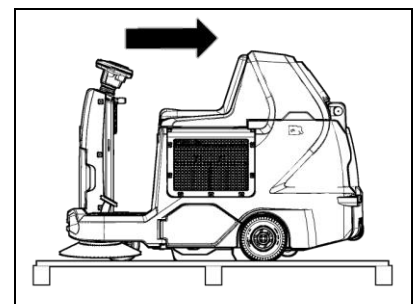
5. Keep the pallet for any future transport needs



**ATTENTION:** If the product is delivered in cardboard containers, handle the packed product with suitable lifting means that comply with the legal requirements

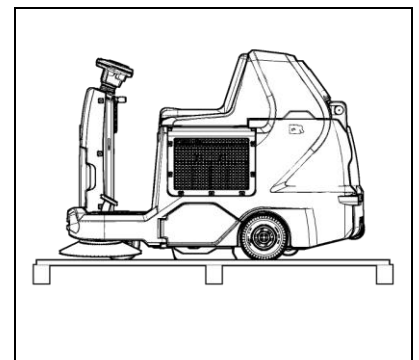


**ATTENTION:** During this operation, check there are no people or objects near the machine



### 3. HOW TO TRANSPORT THE MACHINE

1. Check that the central brush is lifted from the ground, otherwise lift it by moving the lever on the rear of the steering column.
2. Check that the side brush/es is/are lifted from the ground, otherwise lift it/them by moving the lever on the rear of the steering column.
3. Place it on a pallet using a chute.
4. Check the main switch is set to "0", if this is not the case, turn the key by a quarter of a turn to the left.
5. Remove the key from the main switch.
6. Secure the machine to the pallet using wooden wedges.
7. Engage the electronic brake.



## PREPARATION OF MACHINE

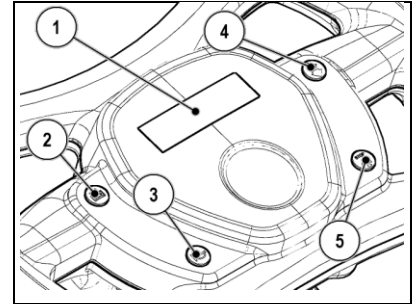


**ATTENTION:** With regard to the transport of a hybrid version machine, follow the instructions given in the user manual of the combustion engine (supplied with the machine).

### 4. HANDLEBAR CONTROL COMPONENTS

The handlebar control components are identified as follows:

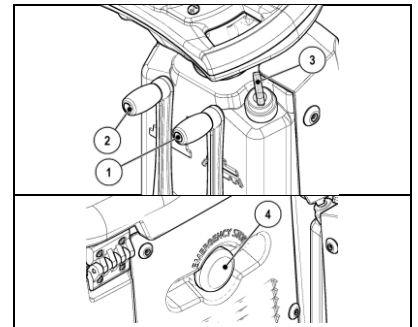
1. Level indicator for battery/hour meter.
2. Filter shaker control button.
3. Horn button.
4. Reverse button.
5. Vacuum motor "STOP" button.



### 5. STEERING COLUMN COMPONENTS (B VERSIONS)

The steering column components are identified as follows:

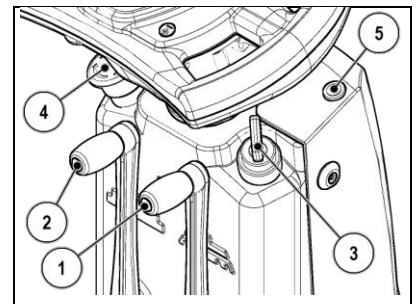
1. Central brush lifting lever.
2. Lever for raising the side brush (1SL version) or brushes (2SL version).
3. Main key switch.
4. Emergency button.



### 6. STEERING COLUMN COMPONENTS (HYBRID VERSIONS)

The steering column components are identified as follows:

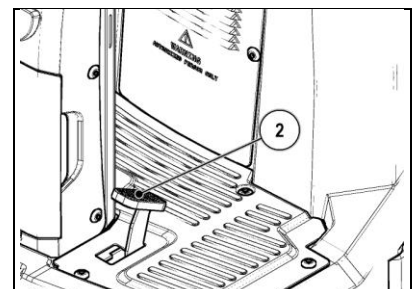
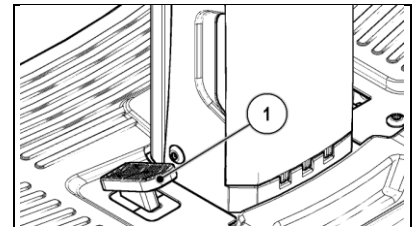
1. Central brush lifting lever.
2. Lever for raising the side brush (1SL version) or brushes (2SL version).
3. Main key switch.
4. Emergency button.
5. Red warning light, which warns of a malfunction of the alternator to the electrical system.



### 7. FOOTBOARD COMPONENTS

The footboard components are identified as follows:

1. Drive pedal, accelerator pedal.
2. Front flap lifting pedal.



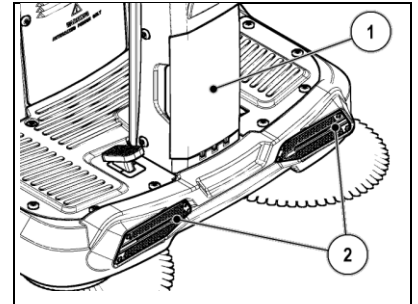


## PREPARATION OF MACHINE

### 8. FRONT COMPONENTS

The front components of the machine are identified as follows:

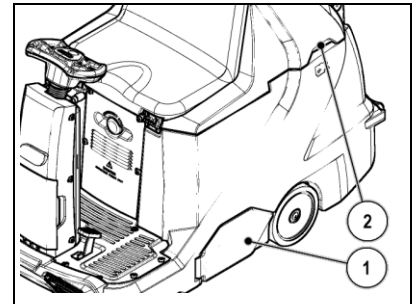
1. Storage compartment.
2. Headlights.



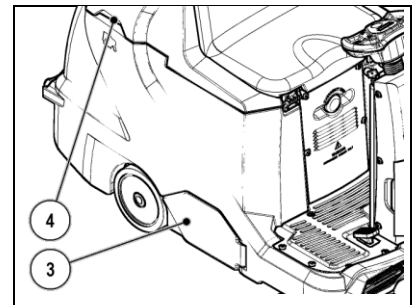
### 9. SIDE COMPONENTS

The components on the side of the machine are identified as follows:

1. Left side panel central brush engage/adjustment.
2. Seat unit lifting handle.



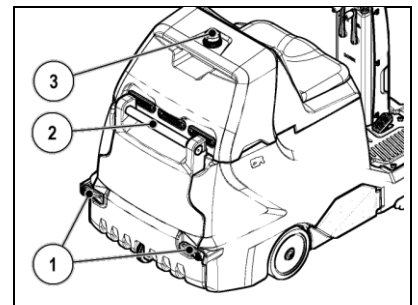
3. Right side panel central brush maintenance.
4. Seat unit lifting handle.



### 10. REAR COMPONENTS OF THE MACHINE

The rear components of the machine are identified as follows:

1. Debris hopper retainer.
2. Debris hopper handle.
3. Blinking light (optional).



### 11. BATTERY TYPE(B VERSIONS)

Power to the machine must be supplied by four sealed traction batteries with gas recombination or gel technology. OTHER TYPES MUST NOT BE USED.

The batteries must meet the requirements laid out in the norms:

CEI EN 60254-1:2005-12 (CEI 21-5) + CEI EN 60254-2:2008-06 (CEI 21-7)

The battery compartment can house two 12 V batteries

For a good operating performance, we suggest the use of 105 Ah C5 batteries

PREPARATION OF MACHINE

**12. BATTERY TYPE (HYBRID VERSIONS)**

To power the machine, "double application" sealed batteries must be used, starter and total discharge OPTIMA BT DC 4.2 12 V 55 Ah. OTHER TYPES MUST NOT BE USED.

The batteries must meet the requirements laid out in the norms:

CEI EN 60254-1:2005-12 (CEI 21-5) + CEI EN 60254-2:2008-06 (CEI 21-7)

The battery compartment can house two 12 V - 55 Ah batteries

**13. BATTERY MAINTENANCE AND DISPOSAL**

For information about battery maintenance, refer to the instructions provided by the battery manufacturer. When the battery reaches the end of its working life, it must be disconnected by expert, trained personnel, then lifted (using the grips and suitable lifting devices) to remove it from the battery compartment.

EXHAUSTED BATTERIES ARE CLASSIFIED AS DANGEROUS WASTE AND MUST BE CONSIGNED TO THE AUTHORISED BODIES FOR CORRECT DISPOSAL.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



**ATTENTION:** you are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size

**14. FITTING THE BATTERIES INTO THE MACHINE(B VERSIONS)**

The batteries must be housed in the appropriate compartment beneath the seat unit. They should be handled using lifting equipment that is suitable in terms of both weight and coupling system. They must also satisfy the requirements of Standard CEI 21-5. The dimensions of the battery compartment are: 340 x 174 x H310 mm.

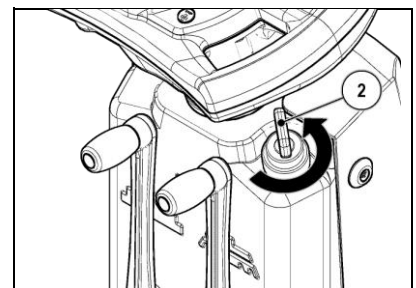
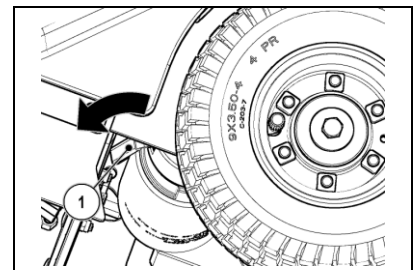


**ATTENTION:** for battery maintenance and daily recharging, you must fully respect the indications provided by the manufacturer or retailer. all installation and maintenance operations must be carried out by specialised personnel.



**ATTENTION:** make sure that you comply with the accident prevention regulations in force in the country where you work or with DIN EN 50272-3 and DIN EN 50110-1, before any handling of the batteries.

**ATTENTION:** to prevent an accidental short circuit use insulated tools to connect the batteries, and do not place or drop metal objects on the battery. Remove rings, watches and any clothing with metal parts that may come into contact with the battery terminals.

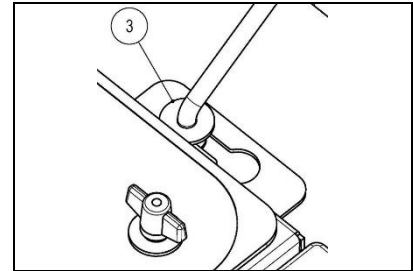


To insert the batteries into the compartment proceed as follows:

1. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
2. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.

PREPARATION OF MACHINE

3. Grasp the handle located on the side of the operator seat unit.
4. Lift the operator seat unit until the safety clamp (3) is hooked.



**ATTENTION:** Before installing the battery, clean the battery compartment with a damp cloth. Check that the connectors on the cables supplied are functioning correctly.

**ATTENTION:** check that the characteristics of the battery that you are looking to use are appropriate for the type of work to be performed. Check the battery charge and the condition of the contacts on the battery.



**ATTENTION:** You are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size.

**ATTENTION:** the lifting hooks must not damage the blocks, connectors or cables.

5. House the batteries in their compartment, positioning the "+" and "-" poles opposite each other.



**ATTENTION:** Before inserting the batteries into the machine, remember to cover the terminals with a little grease to protect them against external corrosion.

**ATTENTION:** You are advised to use airtight batteries only, to avoid the leakage of acids!

**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

15. FITTING THE BATTERIES INTO THE MACHINE (HYBRID VERSIONS)

The batteries must be housed in the appropriate compartment beneath the seat unit. They should be handled using lifting equipment that is suitable in terms of both weight and coupling system. They must also satisfy the requirements of Standard CEI 21-5. The dimensions of the battery compartment are: 270 x 360 x H240 mm.

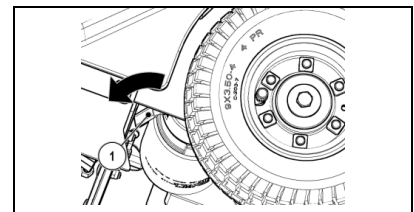


**ATTENTION:** for battery maintenance and daily recharging, you must fully respect the indications provided by the manufacturer or retailer. all installation and maintenance operations must be carried out by specialised personnel.



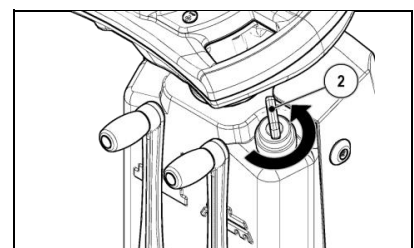
**ATTENTION:** make sure that you comply with the accident prevention regulations in force in the country where you work or with DIN EN 50272-3 and DIN EN 50110-1, before any handling of the batteries.

**ATTENTION:** to prevent an accidental short circuit use insulated tools to connect the batteries, and do not place or drop metal objects on the battery. Remove rings, watches and any clothing with metal parts that may come into contact with the battery terminals.



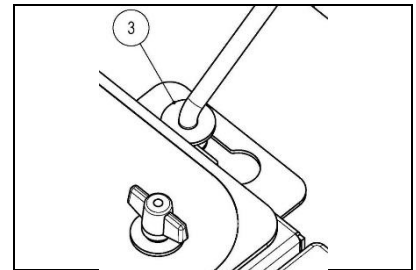
To insert the batteries into the compartment proceed as follows:

1. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
2. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.

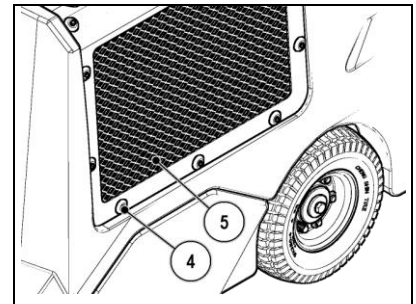


PREPARATION OF MACHINE

3. Grasp the handle located on the side of the operator seat unit.
4. Lift the operator seat unit until the safety clamp (3) is hooked.
5. Check that the motor switch is in the "0" position, if this is not the case, turn the handle by a quarter of a turn to the left, and remove the key from the instrument panel.



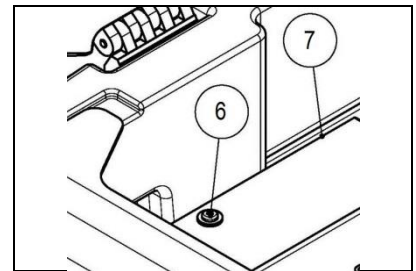
6. Using the appropriate tools, remove the screws (4) securing the grille (5) on the left side to the body.
7. Remove the grille (5) on the left side of the body.



**ATTENTION:** Before installing the battery, clean the battery compartment with a damp cloth. Check that the connectors on the cables supplied are functioning correctly.

**ATTENTION:** check that the characteristics of the battery that you are looking to use are appropriate for the type of work to be performed. Check the battery charge and the condition of the contacts on the battery.

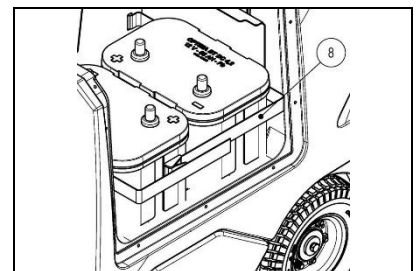
8. Using the appropriate tools, remove the screws (6) securing the plate (7) of the control board support.
9. Remove the control board unit.



**ATTENTION:** You are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size.

**ATTENTION:** the lifting hooks must not damage the blocks, connectors or cables.

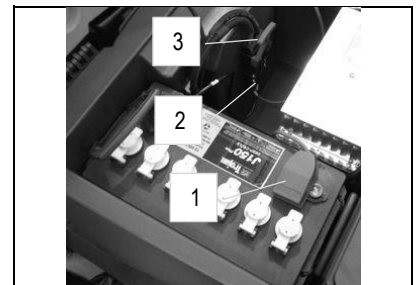
10. House the batteries in the compartment, positioning the "+" and "-" poles opposite each other.
11. Secure the batteries among them by means of the belt (8) supplied.



**16. CONNECTING BATTERIES AND BATTERY CONNECTORS (B VERSIONS)**

To connect the batteries proceed as follows:

1. Connect the batteries in series to the "+" and "-" poles using the supplied jumper cable (1).
2. Connect the battery connector cable to the "+" and "-" poles in order to obtain the terminal voltage of 24 V.
3. Connect the electric system connector (3) to the battery connector (2).



**ATTENTION:** All installation and maintenance operations must be carried out by expert personnel, trained at the specialised assistance centre.

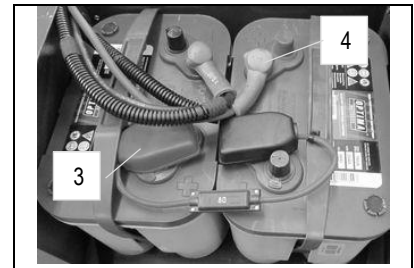
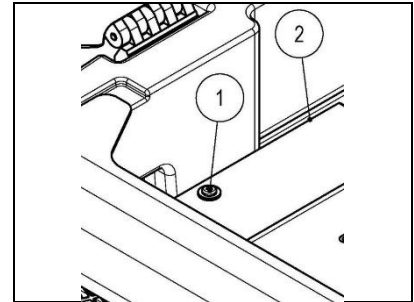
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

PREPARATION OF MACHINE

**17. CONNECTING THE BATTERIES AND BATTERY CONNECTOR (HYBRID VERSIONS)**

To connect the batteries proceed as follows:

1. Using the appropriate tools, remove the screws (1) securing the plate (2) of the control board support.
2. Remove the control board unit.
3. Connect the batteries in series to the "+" and "-" poles using the supplied jumper cable (3).
4. Connect the batteries' connector cable (4) to the "+" and "-" poles to obtain a voltage of 24 V at the terminals.
5. Connect the electrical system connector to the battery connector.

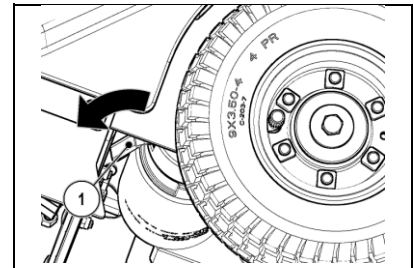


**18. BATTERY CHARGER CONNECTION (B VERSION, WITHOUT BC)**

In order not to cause permanent damage to the batteries, it is essential to avoid their complete discharge: arrange the recharge within a few minutes of the switching on of the "discharged batteries" blinking light.

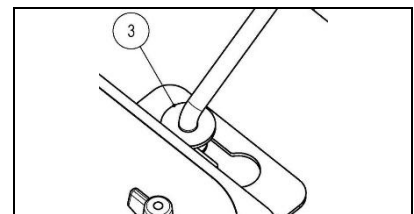
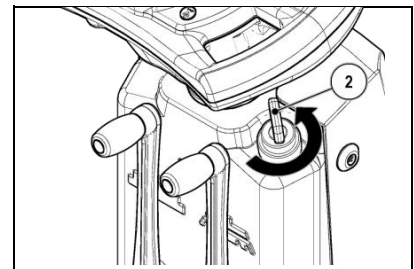


**ATTENTION:** Never leave the batteries completely discharged, even if the machine is not being used. Check the battery charger is suitable for the batteries installed, in terms of both capacity and type.



To connect the battery charger you must:

1. Move the machine to the place used for maintenance or recharging the batteries.
2. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
3. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
4. Grasp the handle located on the side of the operator seat unit.
5. Lift the operator seat unit until the safety clamp (3) is hooked.

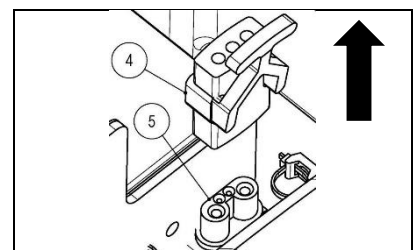


**ATTENTION:** Park the machine in an place protected from the weather and with suitable ventilation, and on a flat and level surface; near the machine there must be no objects that could either damage it, or be damaged through contact with it.

6. Disconnect the electric system connector (4) from the battery connector (5).



**ATTENTION:** This process must be carried out by qualified personnel. An incorrect connection of the connector may cause problems with machine functioning.





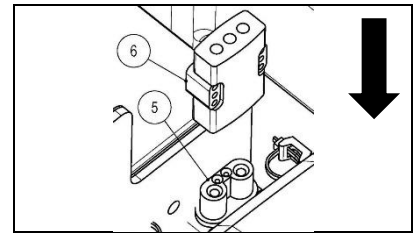
PREPARATION OF MACHINE

7. Connect the battery charger cable (6) to the battery connector (5).



**ATTENTION:** Keep the seat unit open for the duration of the battery recharging cycle to allow gas fumes to escape.

**ATTENTION:** the room used to recharge the batteries must be adequately ventilated to prevent the accumulation of gases that leak from batteries.



The coupling connector of the battery charger is supplied inside the bag containing this instruction booklet, and must be fitted to the battery charger cables as shown in the instructions.

8. Connect the recently wired cable to the external battery charger.



**ATTENTION:** carefully read the use and maintenance instructions of the battery charger that is used for charging.

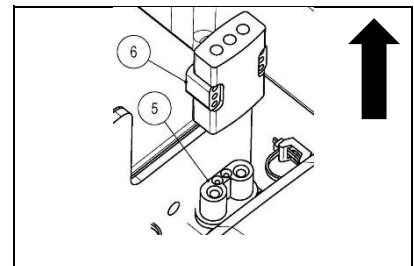


**ATTENTION:** Danger of gas exhalation and leakage of corrosive liquids.

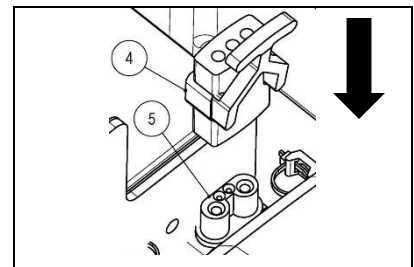


**ATTENTION:** Danger of fire: keep naked flames at a safe distance.

9. When the recharge cycle is complete, disconnect the battery charger connector from the external battery charger.  
10. Disconnect the battery charger cable (6) from the battery connector (5).



11. Connect the battery connector (5) to the electric system connector (4).  
12. Grip the handle on the side of the operator seat unit and lower the seat unit until it is in the working position.

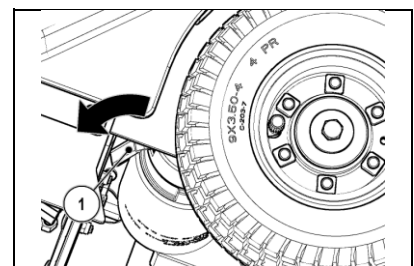


**19. BATTERY CHARGER CONNECTION (B VERSIONS WITH BC)**

In order not to cause permanent damage to the batteries, it is essential to avoid their complete discharge: arrange the recharge within a few minutes of the switching on of the "discharged batteries" blinking light.



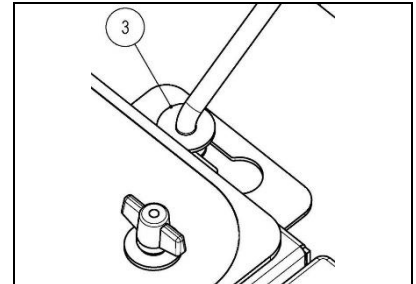
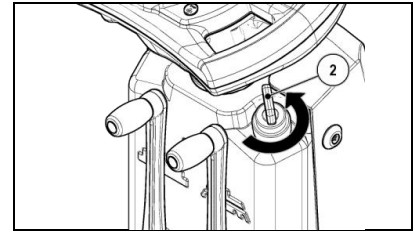
**ATTENTION:** Never leave the batteries completely discharged, even if the machine is not being used. Check the battery charger is suitable for the batteries installed, in terms of both capacity and type.



PREPARATION OF MACHINE

To connect the battery charger you must:

1. Move the machine to the place used for maintenance or recharging the batteries.
2. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
3. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
4. Grasp the handle located on the side of the operator seat unit.
5. Lift the operator seat unit until the safety clamp (3) is hooked.



**ATTENTION:** Park the machine in a place protected from the weather and with suitable ventilation, and on a flat and level surface; near the machine there must be no objects that could either damage it, or be damaged through contact with it.

6. Remove the battery charger cover (4).
7. Connect the battery charger power cable connector to the socket on the charger itself. Before inserting the power cable into the socket of the charger, make sure that there is no condensate or other forms of liquids.
8. Plug the battery charger power cable into the mains socket.



**ATTENTION:** Carefully read the use and maintenance manual of the charger that is delivered inside the bag containing this instruction booklet.



**ATTENTION:** Keep the seat unit open for the duration of the battery recharging cycle to allow gas fumes to escape.  
**ATTENTION:** the room used to recharge the batteries must be adequately ventilated to prevent the accumulation of gases that leak from batteries.

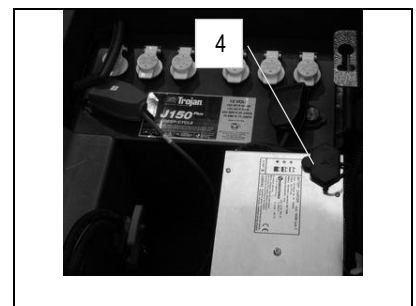
9. When the recharge cycle is complete, disconnect the battery charger cable from the mains.
10. Disconnect the battery charger power cable connector from the socket on the charger itself.

11. Replace the battery charger cover (4).
12. Grip the handle on the side of the operator seat unit and lower the seat unit until it is in the working position.



**ATTENTION:** if the machine's electric system is accidentally powered (by turning the main switch to "I"), the commands display will show "BATTERY-CHARGER" and no steering wheel command will function.

**ATTENTION:** Always make sure the green LED of the battery charger is on before using the machine again.



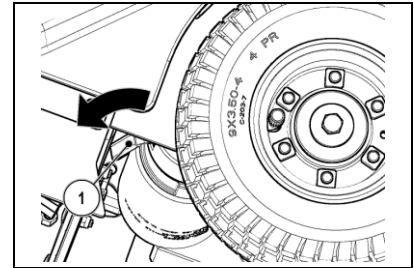
PREPARATION OF MACHINE

20. CONNECTING THE BATTERY CHARGER (HYBRID VERSIONS)

In order not to cause permanent damage to the batteries, it is essential they are fully charged using a suitable battery charger, after the non-use of the machine for a long period or after ten complete discharge cycles of the batteries.

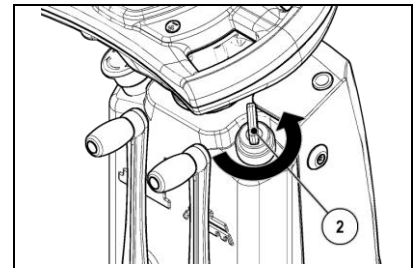


**ATTENTION:** Never leave the batteries completely discharged, even if the machine is not being used. Check the battery charger is suitable for the batteries installed, in terms of both capacity and type.



To connect the battery charger you must:

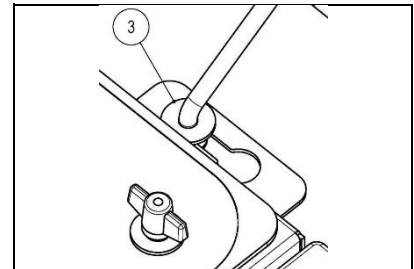
1. Move the machine near to the battery charger.
2. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
3. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.



4. Grasp the handle located on the side of the operator seat unit.
5. Lift the operator seat unit until the safety clamp (3) is hooked.



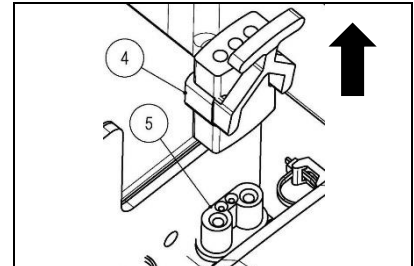
**ATTENTION:** Park the machine in an place protected from the weather and with suitable ventilation, and on a flat and level surface; near the machine there must be no objects that could either damage it, or be damaged through contact with it.



6. Check that the motor switch is in the "0" position, if this is not the case, turn the handle by a quarter of a turn to the left, and remove the key from the instrument panel.
7. Disconnect the electric system connector (4) from the battery connector (5).



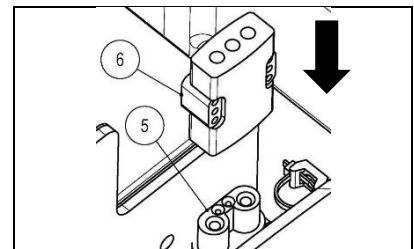
**ATTENTION:** This process must be carried out by qualified personnel. An incorrect connection of the connector may cause problems with machine functioning.



8. Connect the connector of the battery charger cable (6) to the battery connector (5).



**ATTENTION:** Keep the seat unit open for the duration of the battery recharging cycle to allow gas fumes to escape.  
**ATTENTION:** the room used to recharge the batteries must be adequately ventilated to prevent the accumulation of gases that leak from batteries.



The coupling connector of the battery charger is supplied inside the bag containing this instruction booklet, and must be fitted to the battery charger cables as shown in the instructions.

9. Connect the recently wired cable to the external battery charger.



**ATTENTION:** carefully read the use and maintenance instructions of the battery charger that is used for charging.



PREPARATION OF MACHINE

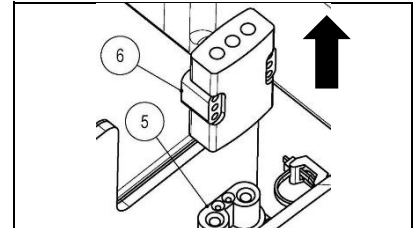


**ATTENTION:** Danger of gas exhalation and leakage of corrosive liquids.

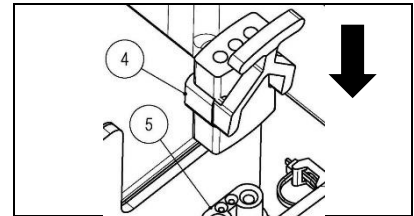


**ATTENTION:** Danger of fire: keep naked flames at a safe distance.

10. After the recharge cycle has completed, disconnect the battery charger connector from the external battery charger.
11. Disconnect the battery charger cable (6) from the battery connector (5).



12. Connect the battery connector (5) to the electric system connector (4).
13. Grip the handle located on the side of the operator seat unit and lower the seat unit until it is in the working position.

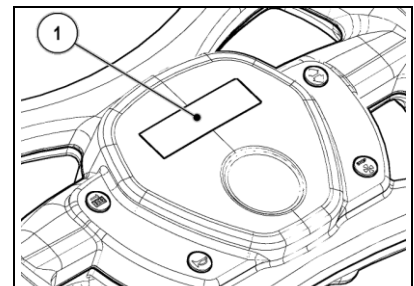


**21. CHARGE LEVEL INDICATOR OF THE BATTERIES (B VERSIONS)**

On the instrument panel of the machine there is a monitor (1) indicating (amongst other things) the battery charge status. If the lower line contains ten light indicators, the battery charge level is 100 %. If the battery charge percentage is at 00 % and flashing, this means the batteries are discharged.



**ATTENTION:** After a few seconds that the battery charge has reached 20 %, the central brush motor, the side brush/es motor, and the vacuum motor will turn off automatically. With the remaining charge, it is still possible, however, to move the machine to the location designated for recharging the batteries.



**22. HOUR METER**

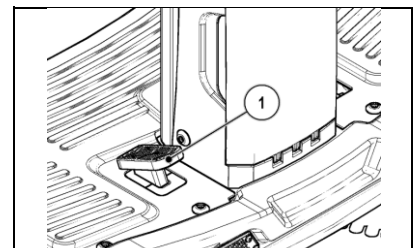
On the machine's instrument panel there is a display (1) indicating the total machine usage time. The top line shows the hours and minutes of functioning. The flashing ":" symbol indicates that the hour meter is counting the machine functioning time.

**23. ADVANCEMENT AT WORK SPEED**

This machine is equipped with electronic traction control. To move the machine, after having turned the key in the "I" position, push the drive pedal (1) adjusting the speed by pressing and releasing the pedal. The machine will then start moving.



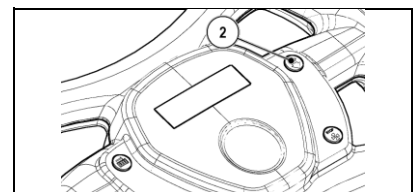
**ATTENTION!** The machine will not start to move (either forwards or backwards) if the electrical brake is not engaged. In this case, you will see "ELECTRICAL BRAKE?" on the command display.



To move the machine backwards, press the button (2) on the instrument panel, then immediately press the pedal (1). Adjust the speed by altering the degree of pressure on the pedal.



**ATTENTION!** the reverse speed is lower than the forward speed to comply with current health and safety standards.



## PREPARATION OF MACHINE

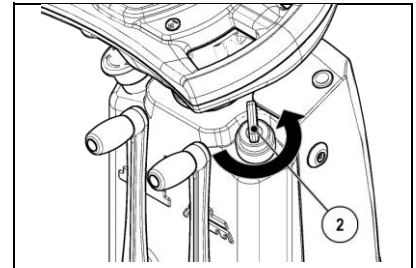
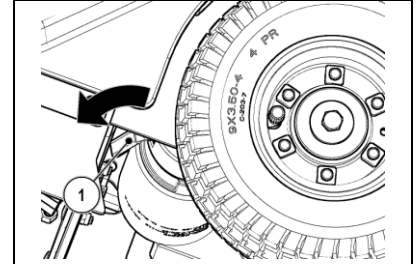
### 24. BLINKING LIGHT (OPTIONAL)

The machine can be equipped with a blinking light that turns on automatically when the key in the main switch is turned on.

### 25. FILLING THE FUEL TANK (HYBRID VERSIONS)

The machine is supplied without any fuel in the tank of the endothermic engine. To fill the tank, proceed as follows:

1. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
2. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Grasp the handle located on the side of the operator seat unit.
4. Lift the operator seat unit until the safety clamp (3) is hooked.

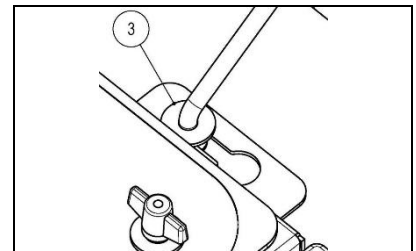


5. With regard to the safe filling of the combustion engine fuel tank, you must scrupulously observe the indications given in the combustion engine user manual (supplied with the machine).



**ATTENTION:** The machine does not have a fuel level indicator, so you must always check the level before using it.

**ATTENTION:** Gasoline is highly inflammable and may explode.



**ATTENTION:** Top up the fuel in a well-ventilated area, with the engine switched off. Do not smoke or take any unprotected flames or sparks near the motor while it is being filled, or in the area where the gasoline is stored.

**ATTENTION:** During the filling operation, be careful not to spill the fuel. Spilt fuel or fuel vapours could ignite. If any fuel is accidentally spilt, remove it thoroughly before switching on the engine.

### 26. HEADLIGHTS

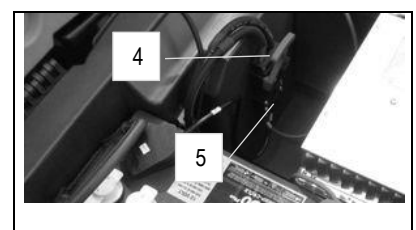
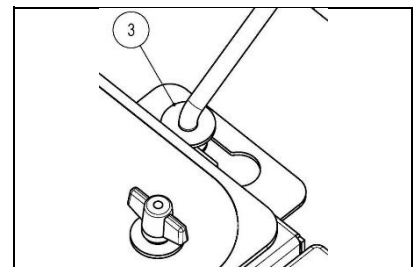
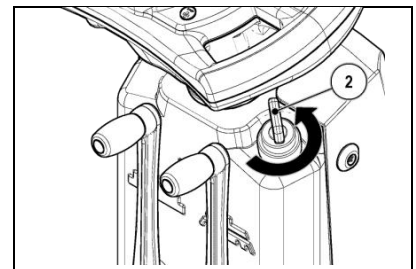
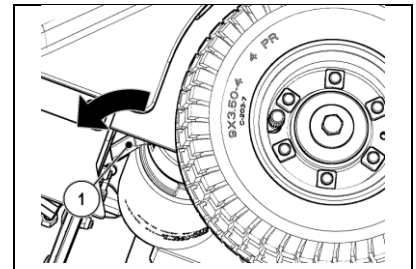
The machine has headlights that turn on automatically when the main switch is turned to "I" or "II".

## PREPARING TO WORK

### 27. PREPARING TO WORK (B VERSIONS)

Before beginning to work, it is necessary to:

1. Ensure that the debris hopper is empty, otherwise empty it completely (see paragraph "EMPTYING THE DEBRIS HOPPER").
  
2. Check that the condition of the central brush is suitable for the work, otherwise arrange for its maintenance (see paragraph "CLEANING THE BRUSH CENTRAL" or "CENTRAL BRUSH REPLACEMENT").
  
3. Check that the condition of the side brush (version 1SL or brushes version 2SL) is suitable for the work, otherwise arrange for their maintenance (see paragraph "CLEANING THE SIDE BRUSH" or "SIDE BRUSH REPLACEMENT").
  
4. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
5. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
6. Make sure the emergency switch is in the OFF position.
  
7. Grasp the handle located on the side of the operator seat unit.
8. Lift the operator seat unit until the safety clamp (3) is hooked.
  
9. Connect the connector of the machine (4) to the battery connector (5).
10. Grip the handle on the side of the operator seat unit and lower the seat unit until it is in the working position.

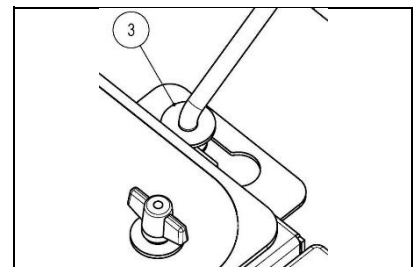
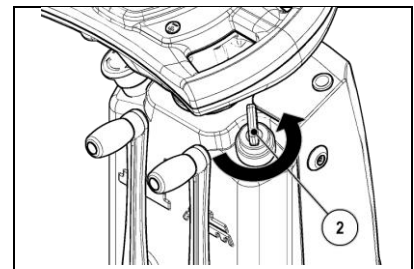
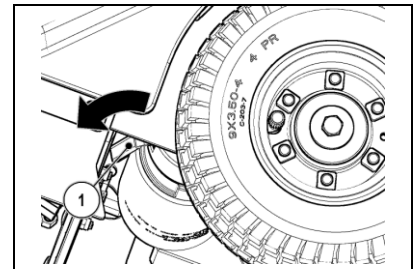


## PREPARING TO WORK

### 28. PREPARING TO WORK (HYBRID VERSIONS)

Before beginning to work, it is necessary to:

1. Ensure that the debris hopper is empty, otherwise empty it completely (see paragraph "EMPTYING THE DEBRIS HOPPER").
  
2. Check that the condition of the central brush is suitable for the work, otherwise arrange for its maintenance (see paragraph "CLEANING THE BRUSH CENTRAL" or "CENTRAL BRUSH REPLACEMENT").
  
3. Check that the condition of the brush (version 1SL or brushes version 2SL) is suitable for the work, otherwise arrange for their maintenance (see paragraph "CLEANING THE SIDE BRUSH" or "SIDE BRUSH REPLACEMENT").
  
4. Make sure the electric brake is engaged, otherwise engage it using the lever (1) located at the left rear of the machine (working direction).
5. Check the main switch (2) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
6. Make sure the emergency switch is in the OFF position.
  
7. Grasp the handle located on the side of the operator seat unit.
8. Lift the operator seat unit until the safety clamp (3) is hooked.
9. Connect the connector of the machine (4) to the battery connector (5).
10. Grip the handle on the side of the operator seat unit and lower the seat unit until it is in the working position.
  
11. Perform all the required checks prior to using the combustion engine, following the instructions given in the user manual of the combustion engine (supplied with the machine).
12. Having completed the controls of the combustion engine, grasp of the handle located on the side of the operator seat unit and lower the seat unit until it is in the working position.

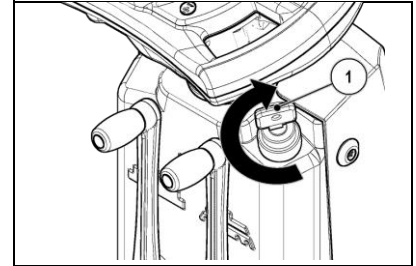


## WORK

### 29. STARTING WORK (B VERSIONS)

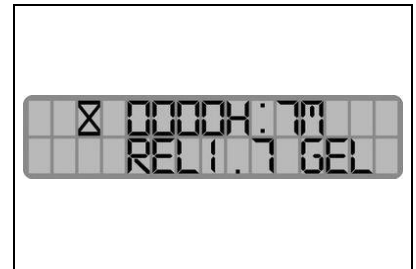
To start working, do as follows:

1. Carry out all controls indicated in paragraph "PREPARING TO WORK (B VERSIONS)".
2. Sit on the driver's seat.
3. Turn the main switch key (1) clockwise by a quarter of a turn to position "I". The control display on the instrument panel will immediately come on.



4. When the display comes on, three screens appear in sequence. The first screen displayed indicates the name of the machine.

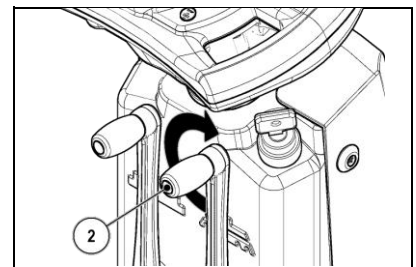
5. The second screen shows the total functioning time on the top line. On the bottom line, the release of the program and the battery technology that has been set for the operation of the machine, in this case gel batteries are used.



6. The third and last screen (known as "work") displays the battery charge status and the total functioning time. When the batteries supplied are fully charged, the bottom line contains ten light indicators that represent a battery. As the batteries gradually run down, the indicators go out and, with the batteries completely run down, only the battery outline flashes. The top line indicates the hours and minutes of functioning. The flashing ":" symbol indicates that the hour meter is counting the machine functioning time.

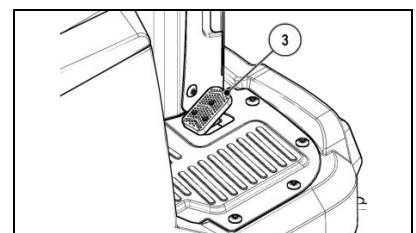


7. Lower the central brush until it is in contact with the ground, rotating the lever (2) clockwise.



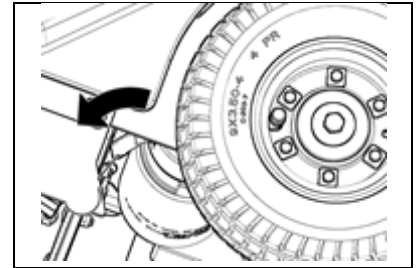
8. Pressing the forward pedal (3), the machine will begin to move.

As soon the forward pedal is pushed, the motor of the central brush and the vacuum motor will start working. The machine will now work at its maximum efficiency level until the batteries run down.



## WORK

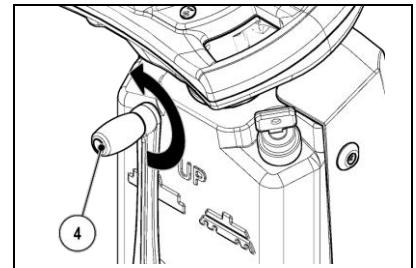
If the machine does not move and the control display shows “ELECTRO-BRAKE?” the electric brake has to be engaged, using the lever on the rear left of the machine (work direction).



To lower the right side brush (1SL versions) or both side brushes (2SL versions) simply turn the lever (4) clockwise.



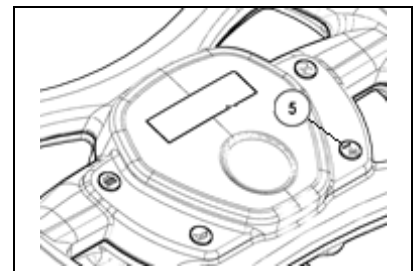
**ATTENTION:** use the side brush or brushes (according to machine version) only on edges, as it is not assisted by the vacuum action



Deactivate the vacuum motor when you are about to clean wet or damp surfaces, to avoid ruining the filter. To turn off the vacuum motor, press button (5) on the control handlebar.



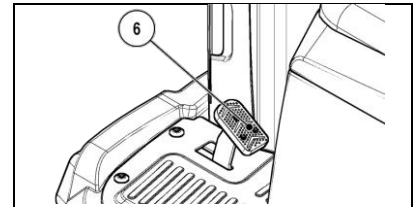
**ATTENTION:** As soon as button (5) is pressed the control display shows the message “VACUUM OFF”. To re-activate the vacuum, press button (5).



Press the front flap-raiser pedal (6) when working with bulky waste, to allow the central brush to reach and collect it.



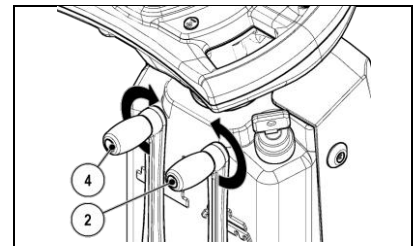
**ATTENTION:** Do not hold the pedal for long.



In order to achieve a correct vacuum action, clean the filter every 10 minutes and always before any discharge of the debris hopper.

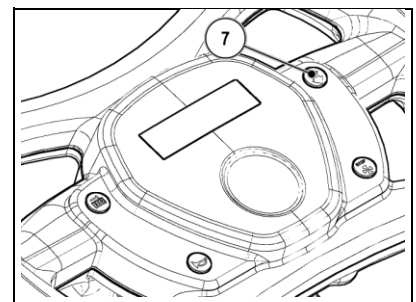
To do this, proceed as follows:

1. Lift the central brush by turning the right lever (2) anti-clockwise.
2. Lift the side brush if lowered, by rotating the left lever (4) clockwise.
3. Activate the filter shaker by pressing the button (7) on the control handlebar, the vacuum automatically terminates.



**ATTENTION:** As soon as the central brush is lifted from the ground, the vacuum motor automatically turns off.

**ATTENTION:** As soon as the filter shaker button is pressed, the vacuum motor will turn off automatically.



Periodically check the filling of the tray and if necessary proceed to empty it. Keep in mind that the weight of the waste collected is proportional to the specific weight of the material swept. In the case of heavy material such as sand, earth, gravel, etc. the tray should ideally not be filled more than 70 %, otherwise it may be difficult to empty.

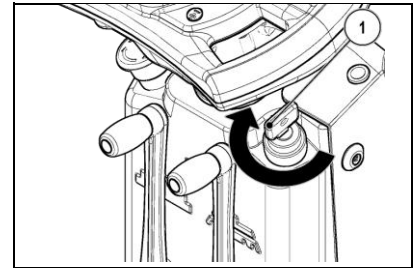


## WORK

### 30. STARTING WORK (HYBRID VERSIONS)

To start working in battery mode, proceed as follows:

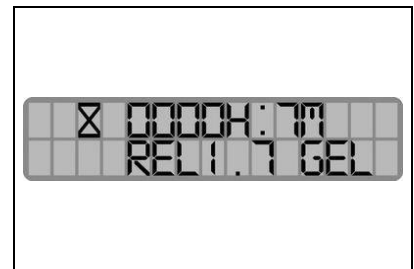
1. Carry out all controls indicated in paragraph "PREPARING TO WORK (HYBRID VERSIONS)".
2. Sit on the driver's seat.
3. Turn the key (1) of the main switch until it is in position "I", in this case the type of power supply of the machine is battery-powered. The control display on the instrument panel will immediately come on.



**ATTENTION:** The battery power is particularly suitable for the cleaning of closed environments, where inhalation of the exhaust gases of the combustion engine would be harmful.

4. When the display comes on, three screens appear in sequence. The first screen displayed indicates the name of the machine.

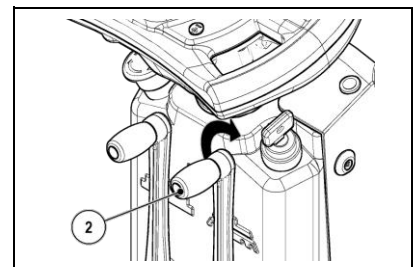
5. The second screen shows the total functioning time on the top line. On the bottom line, the release of the program and the battery technology that has been set for the operation of the machine, in this case gel batteries are used.



6. The third and last screen (known as "work") displays the battery charge status and the total functioning time. When the batteries supplied are fully charged, the bottom line contains ten light indicators that represent a battery. As the batteries gradually run down, the indicators go out and, with the batteries completely run down, only the battery outline flashes. The top line indicates the hours and minutes of functioning. The flashing ":" symbol indicates that the hour meter is counting the machine functioning time.

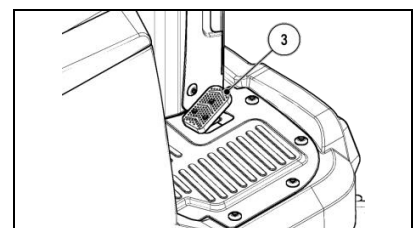


7. Lower the central brush until it is in contact with the ground, rotating the lever (2) clockwise.



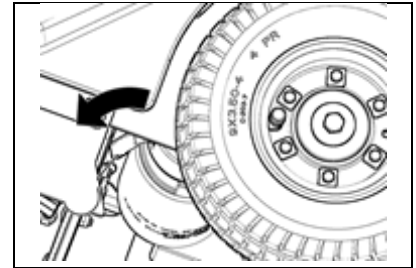
8. Pressing the forward pedal (3), the machine will begin to move.

As soon the forward pedal is pushed, the motor of the central brush and the vacuum motor will start working. The machine will now work at its maximum efficiency level until the batteries run down.



## WORK

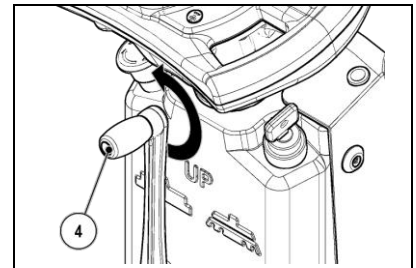
If the machine does not move and the control display shows “ELECTRO-BRAKE?” the lever on the rear left of the machine (work direction) is used to activate it.



To lower the right side brush (1SL versions) or both side brushes (2SL versions) simply turn the lever (4) clockwise.



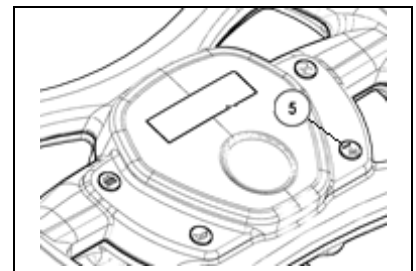
**ATTENTION:** use the side brush or brushes (according to machine version) only on edges, as it is not assisted by the vacuum action.



Deactivate the vacuum motor when you are about to clean wet or damp surfaces, to avoid ruining the filter. To turn off the vacuum motor, press button (5) on the control handlebar.



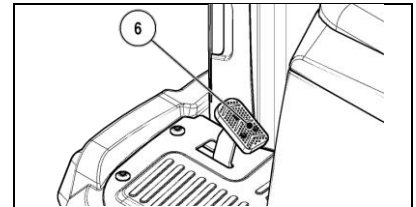
**ATTENTION:** As soon as button (5) is pressed the control display shows the message “VACUUM OFF”. To re-activate the vacuum, press button (5).



Press the front flap-raiser pedal (6) when working with bulky waste, to allow the central brush to reach and collect it.



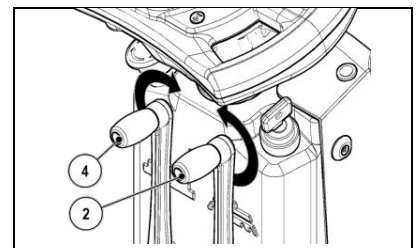
**ATTENTION:** Do not hold the pedal for long.



In order to achieve a correct vacuum action, clean the filter every 10 minutes and always before any discharge of the debris hopper.

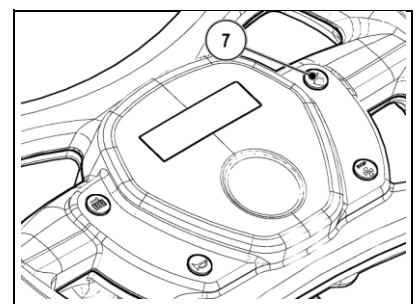
To do this, proceed as follows:

1. Lift the central brush by turning the right lever (2) anti-clockwise.
2. Lift the side brush if lowered, by rotating the left lever (4) clockwise.
3. Activate the filter shaker by pressing the button (7) on the control handlebar, the vacuum automatically terminates.



**ATTENTION:** As soon as the central brush is lifted from the ground, the vacuum motor automatically turns off.

**ATTENTION:** As soon as the filter shaker button is pressed, the vacuum motor will turn off automatically.



Periodically check the filling of the tray and if necessary proceed to empty it. Keep in mind that the weight of the waste collected is proportional to the specific weight of the material swept. In the case of heavy material such as sand, earth, gravel, etc. the tray should ideally not be filled more than 70 %, otherwise it may be difficult to empty.



## WORK

**ATTENTION:** Use the machine until the battery is complete discharged.

**ATTENTION:** Never leave the batteries completely discharged, even if the machine is not being used.

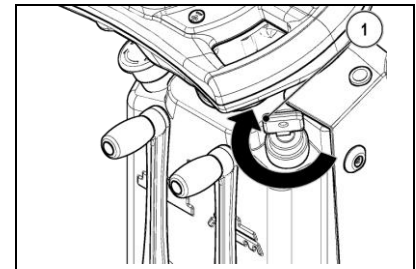


**ATTENTION:** If the machine is not used for a long period of time, perform a complete charging cycle of batteries. Use a battery charger suitable for the batteries installed both for the capacity and the type.

**ATTENTION:** Perform a complete charging cycle every ten cycles of full discharge of the batteries. Use a battery charger suitable for the batteries installed both for the capacity and the type.

To start working in hybrid mode, proceed as follows:

1. Carry out all controls indicated in paragraph "PREPARING TO WORK (HYBRID VERSIONS)".
  2. Sit on the driver's seat.
  3. Turn the key (1) of the main switch until it is in position "II", in this case the type of power supply of the machine is the combustion engine.
- 
4. When the display comes on, three screens appear in sequence. The first screen displayed indicates the name of the machine.



5. The second screen shows the total functioning time on the top line. On the bottom line, the battery technology that has been set for the operation of the machine and the release of the program.



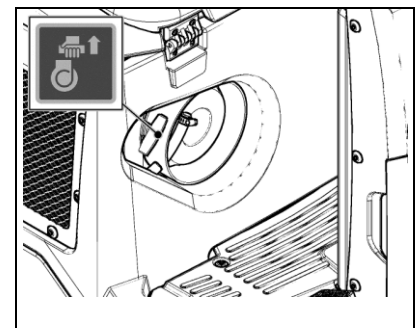
6. The third screen displays the wording "START ENGINE"; perform all the procedures to start the combustion engine.

**ATTENTION:** Follow the instructions given in the user manual of the combustion engine (supplied with the machine).



**ATTENTION:** The type of power with combustion engine is particularly suitable for the cleaning of outside or well ventilated environments, where the exhaust gases of the combustion engine would not be harmful.

**ATTENTION:** As soon as the engine speed is stabilized, move the throttle lever on the combustion engine to maximize.

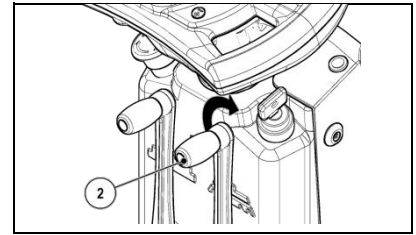


7. The fourth and final screen called "work" displays the total operating time. The top line shows the operating hours and minutes and the flashing symbol ":" indicates that the hour meter is counting the machine functioning time. The bottom line contains ten light indicators



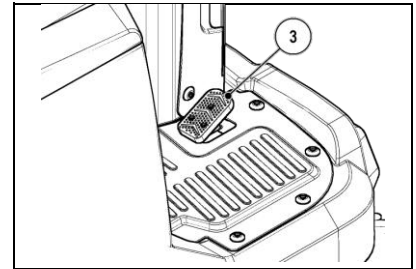
**WORK**

8. Lower the central brush until it is in contact with the ground, rotating the lever (2) clockwise.

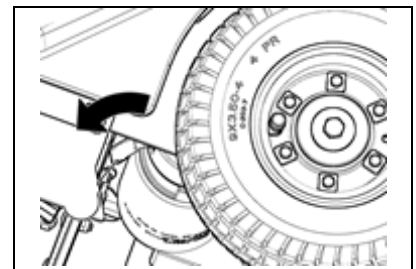


9. Pressing the forward pedal (3), the machine will begin to move.

As soon the forward pedal is pushed, the motor of the central brush and the vacuum motor will start working. The machine will now work at its maximum efficiency level until the batteries run down.



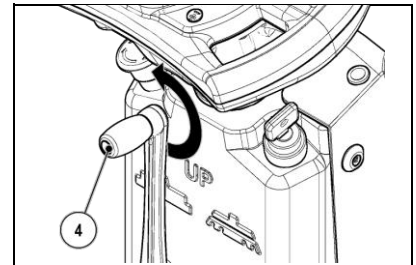
If the machine does not move and the control display shows "ELECTRO-BRAKE?" the electric brake has to be engaged, using the lever on the rear left of the machine (work direction).



To lower the right side brush (1SL versions) or both side brushes (2SL versions) simply turn the lever (4) clockwise.



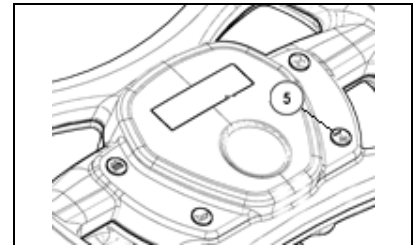
**ATTENTION:** use the side brush or brushes (according to machine version) only on edges, as it is not assisted by the vacuum action.



Deactivate the vacuum motor when you are about to clean wet or damp surfaces, to avoid ruining the filter, and be careful not to operate the filter shaker while the vacuum motor is turned off. To turn off the vacuum motor, press button (5) on the control handlebar.



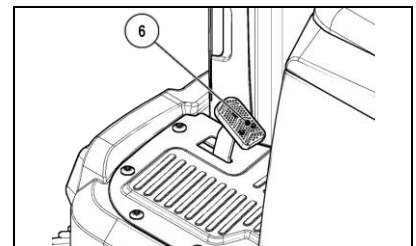
**ATTENTION:** As soon as button (5) is pressed the control display shows the message "VAC OFF". To re-activate the vacuum, press button (5).



Press the front flap-raiser pedal (6) when working with bulky waste, to allow the central brush to reach and collect it.



**ATTENTION:** Do not hold the pedal for long.

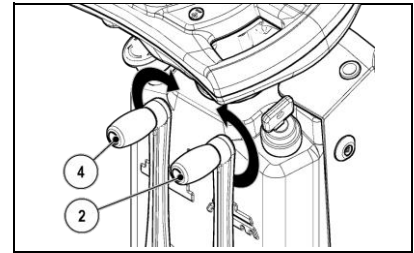


## WORK

In order to achieve a correct vacuum action, clean the filter every 10 minutes and always before any discharge of the debris hopper.

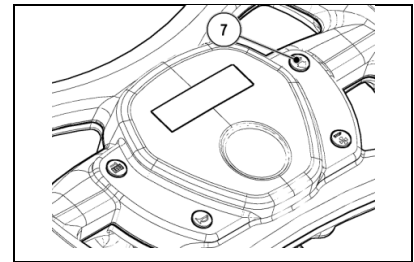
To do this, proceed as follows:

1. Lift the central brush by turning the left lever (2) clockwise.
2. Lift the side brush if lowered, by rotating the right lever (4) clockwise.



3. Activate the filter shaker by pressing the button (7) on the control handlebar, the vacuum automatically terminates.

Periodically check the filling of the tray and if necessary proceed to empty it. Keep in mind that the weight of the waste collected is proportional to the specific weight of the material swept. In the case of heavy material such as sand, earth, gravel, etc. the tray should ideally not be filled more than 70 %, otherwise it may be difficult to empty.



The Hybrid machine in combustion engine mode must be used in outdoor or highly ventilated environments. The combustion engine mode guarantees the recharging of the batteries supplied with the machine, allowing to increase the duration of the work, but there is not a device that warns that the batteries are fully recharged.

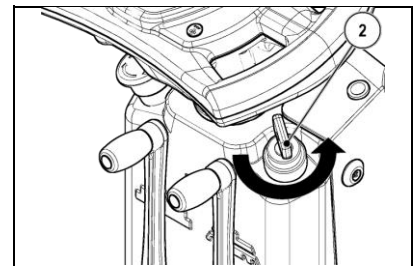


**ATTENTION:** The transition from battery to hybrid must be performed at a standstill.

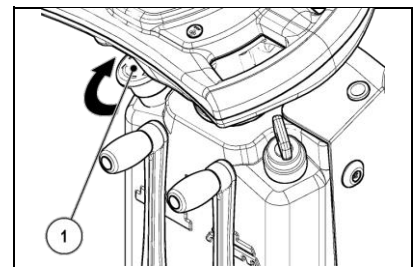
### 31. EMERGENCY BUTTON

If there are any problems while you are working, press the emergency button (1) beneath the seat (B versions) or on the steering column (Hybrid versions). This command interrupts the electric circuit between the batteries and the machine system, so the machine stops and the electric brake is triggered. To resume work, having solved the problem, proceed as follows:

1. Rotate the key (2) of the main switch to the "0" position.
2. Move button (1) to the standard position
3. Turn the key (2) of the main switch to "I" or "II", depending on the type of power source you want to use.



**ATTENTION:** The images refer to the Hybrid version.

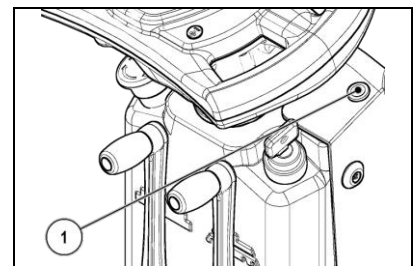


### 32. ALTERNATOR FAULT WARNING LIGHT (HYBRID VERSIONS)

If there are problems with the operation of the alternator when working with combustion engine mode (Hybrid versions), the red warning light (1) on the steering column lights. Move the machine to the maintenance area and contact the specialised assistance centre.



**ATTENTION:** As soon as the red warning light (1) is activated, stop the machine and contact the assistance centre.

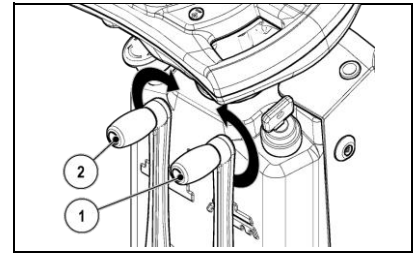


## WORK

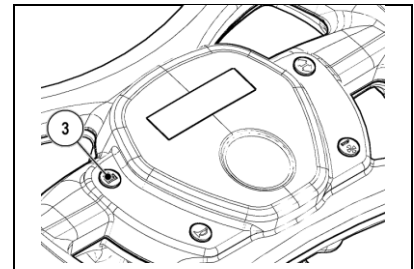
### 33. EMPTYING THE DEBRIS HOPPER

The machine is NOT equipped with a device to warn you when the debris hopper is full, so it is a good idea to empty it frequently while working. In order to empty the debris hopper, proceed as follows:

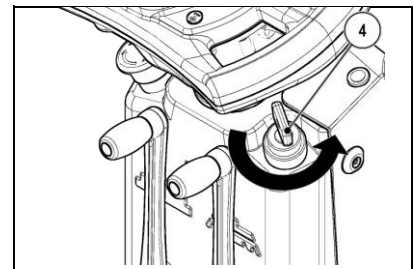
1. Stop the machine close to the place where the debris hopper is emptied.
2. Lift the central brush by turning the lever (1) anti-clockwise.
3. Lift the side brush if lowered, by rotating the lever (2) clockwise.
4. Activate the filter shaker by intermittently pressing the button (3) on the control handlebar, the vacuum automatically terminates.



**ATTENTION!** Do not keep the switch (3) pressed longer than ten seconds; repeat this operation two or three times.



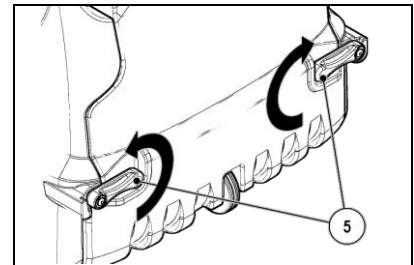
5. Rotate the key (4) of the main switch to the "0" position.



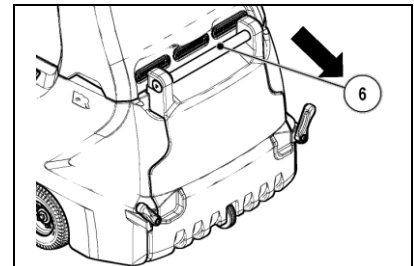
6. Turn the latches (5) in order to release the debris hopper, turn the left latch counter-clockwise and the right latch clockwise.



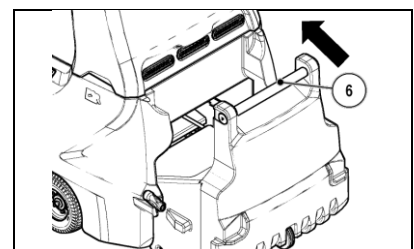
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



7. Grasping the handle (6) on the debris hopper, remove it from the machine.
8. Take the debris hopper to the appropriate location for unloading and empty it.

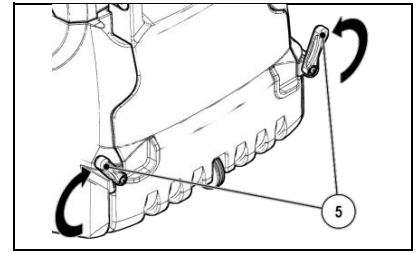


9. Grasping the handle (6) on the debris hopper, and assemble it on the machine.



**WORK**

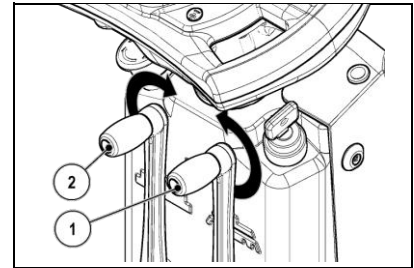
10. Turn the latches (5) to secure the debris hopper to the body, turn the left latch clockwise and the right latch counter-clockwise.



## AT THE END OF THE WORK

At the end of the work, and before carrying out any type of maintenance, perform the following operations:

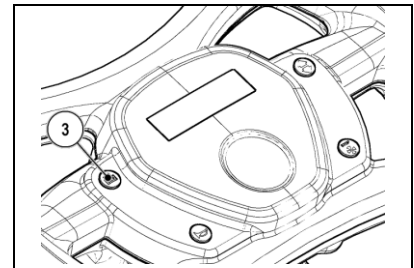
1. Stop the machine close to the place where the debris hopper is emptied.
2. Lift the central brush by turning the lever (1) anti-clockwise.
3. Lift the side brush if lowered, by rotating the lever (2) clockwise.



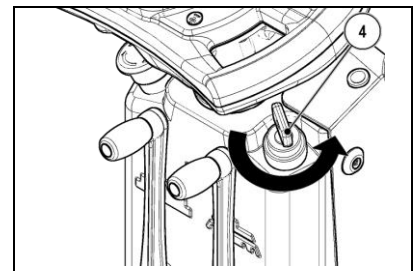
4. Activate the filter shaker by intermittently pressing the button (3) on the control handlebar, the vacuum automatically terminates.



**ATTENTION!** Do not keep the switch (3) pressed longer than ten seconds; repeat this operation two or three times.



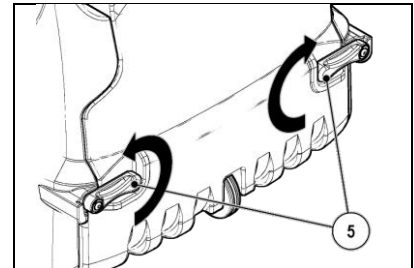
5. Rotate the key (4) of the main switch to the "0" position.



6. Turn the latches (5) in order to release the debris hopper, turn the left latch counter-clockwise and the right latch clockwise.



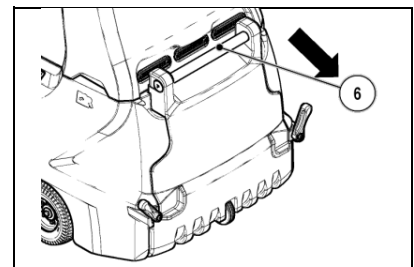
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



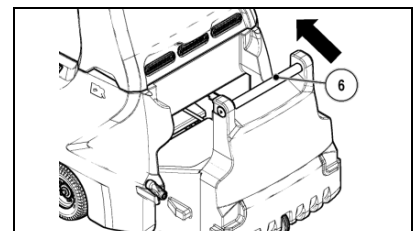
7. Grasping the handle (6) on the debris hopper, remove it from the machine.
8. Take the debris hopper to the appropriate location for unloading and empty it.



**ATTENTION!** Periodically check that the sealing ring of the debris hopper and of the frame, if it is worn or damaged replace it immediately.



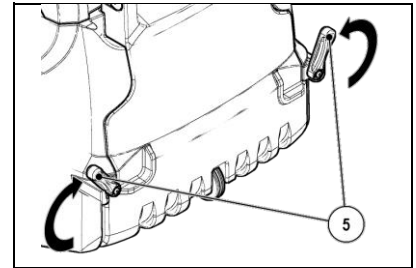
9. Grasping the handle (6) on the debris hopper, and assemble it on the machine.





## AT THE END OF THE WORK

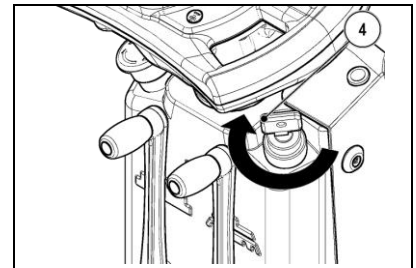
10. Turn the latches (5) to secure the debris hopper to the body, turn the left latch clockwise and the right latch counter-clockwise.



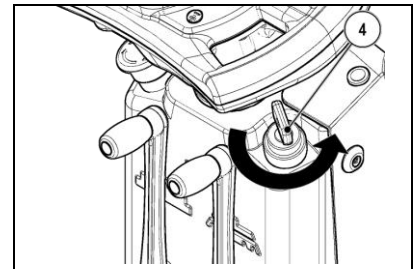
11. Turn the key (4) of the main switch to "I" or "II", depending on the type of power source you want to use.  
12. Take the machine to the designated machine storage place.



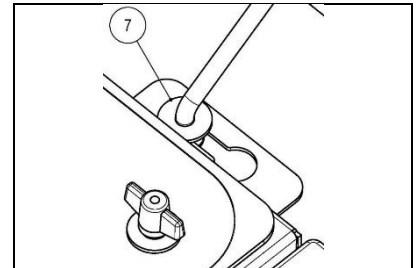
**ATTENTION:** Park the machine in an enclosed place, on a flat surface; near the machine there must be no objects that could either damage it, or be damaged through contact with it.



13. Rotate the key (4) of the main switch to the "0" position.  
14. Remove the key from the controls instrument panel.



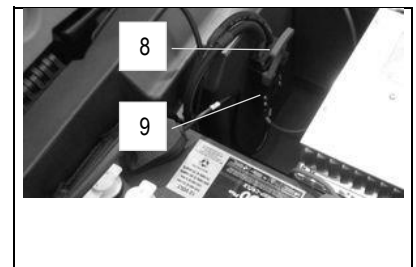
15. Grasp the handle located on the side of the operator seat unit.  
16. Lift the operator seat unit until the safety clamp (7) is hooked.



17. Disconnect the connector of the electric system (8) from the battery connector (9).

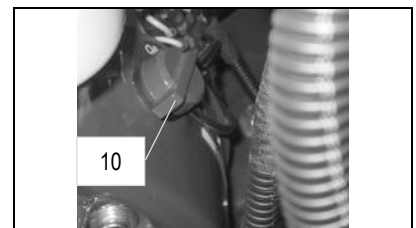


**ATTENTION:** This process must be carried out by qualified personnel. An incorrect connection of the connector may cause problems with machine functioning.



The adjacent figure shows the battery powered machine.

18. For Hybrid versions only, turn switch (10) on the combustion engine to the "OFF" position.



## DAILY MAINTENANCE

PERFORM ALL MAINTENANCE OPERATIONS IN SEQUENCE

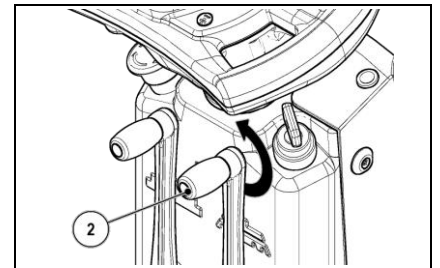
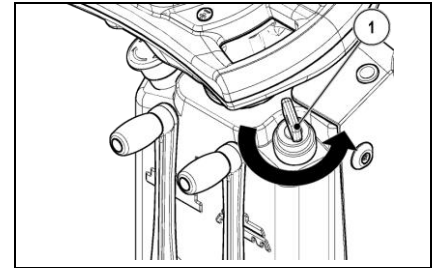
### 34. CLEANING THE CENTRAL BRUSH

Proceed as follows in order to clean the central brush:

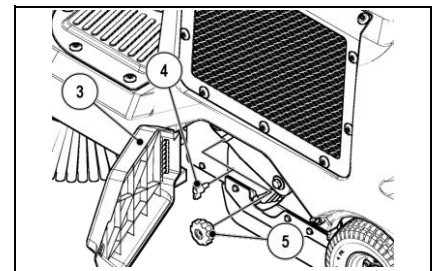
1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Check that the central brush is lifted from the ground, otherwise turn the lever (2) counter-clockwise.



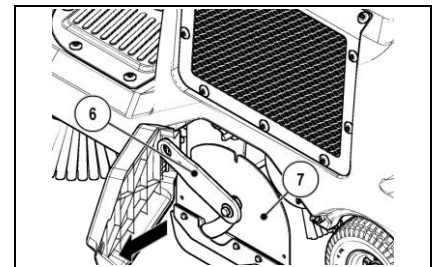
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



4. Open the left cover (3) (depending on the direction of travel).
5. Remove the knobs (4) securing the left casing of the brush, turning them counter-clockwise.

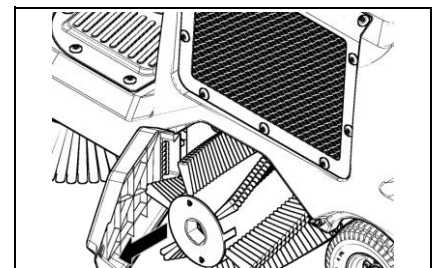


6. Remove the knob (5) that secures the lifting arm of the brush, by turning it counter-clockwise.
7. Remove the lifting arm (6) and the left side casing (7) of the brush.



8. Remove the brushes from the tunnel.
9. Clean the brush under running water and remove any impurities present in the bristles of the brush.

Check the bristles. If they are excessively worn, replace the brushes (the bristles should protrude by at least 10 mm). Read paragraph "CENTRAL BRUSH REPLACEMENT" to replace the brush.



10. Repeat the operations in reverse order to reassemble all the parts.



**ATTENTION:** The brush must have the cusp facing towards the front of the machine to be fitted in the correct manner.

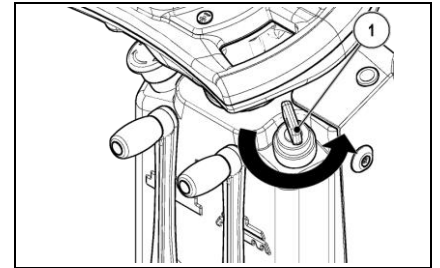


DAILY MAINTENANCE

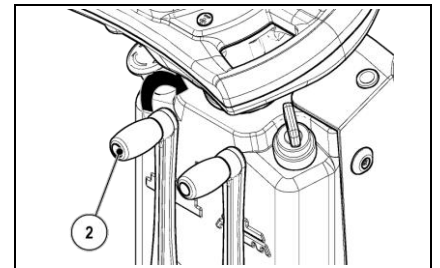
**35. CLEANING THE SIDE BRUSH**

Proceed as follows in order to clean the side brush:

1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.

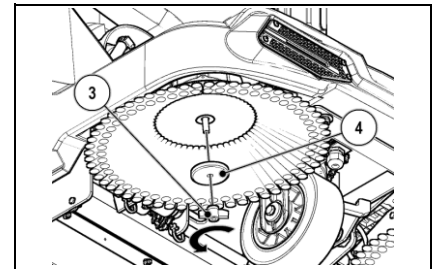


3. Check that the side brush is lifted from the ground, otherwise turn the lever (2) clockwise.

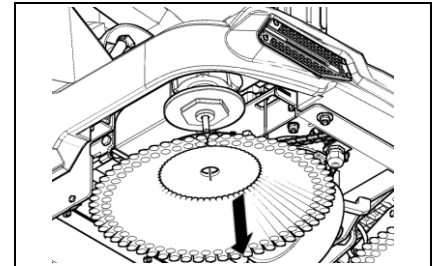


**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

4. Remove knob (3) fixing the side brush to the gear motor by rotating clockwise the right brush and counter-clockwise the left brush.
5. Remove the side brush locking washer (4).



6. Remove the side brush.
7. Clean the brush under running water and remove any impurities present in the bristles of the brush.



Check the bristles are not worn; in the event of excessive wear, replace the brushes. Read paragraph "SIDE BRUSH REPLACEMENT" to replace the brush.

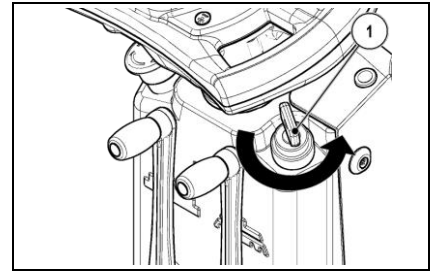
8. Repeat the operations in reverse order to reassemble all the parts.

## WEEKLY MAINTENANCE

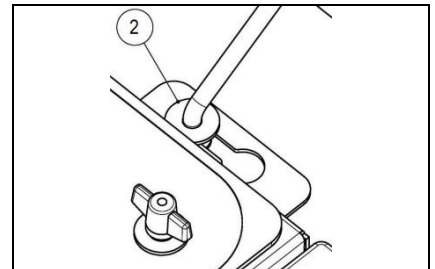
### 36. CLEANING THE PANEL FILTER

Whenever the vacuum action seems to be unsatisfactory, check that the vacuum filter is not obstructed. If necessary clean with an air jet as follows:

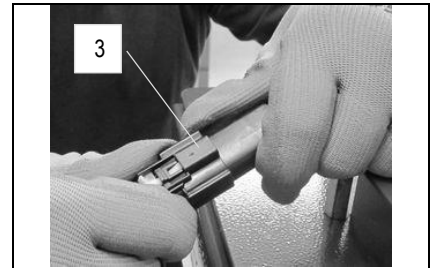
1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Grasp the handle located on the side of the operator seat unit.
4. Lift the operator seat unit until the safety clamp (2) is hooked.



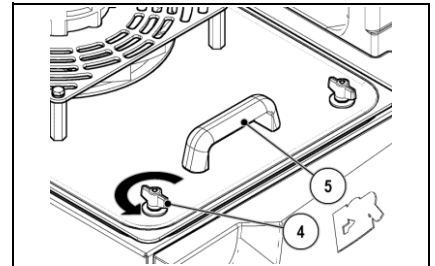
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



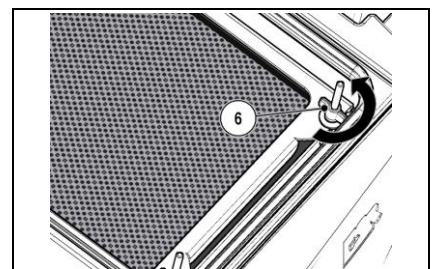
5. Disconnect the connector (3) of the vacuum motor.



6. Remove the knobs (4) that secure the vacuum system assembly to the machine frame, by turning them counter-clockwise.
7. Remove the vacuum system assembly from the machine frame using the handles (5).



8. Remove the knobs (6) that secure the latch to the machine frame, by turning them counter-clockwise.
9. Remove the latch and consequently the panel filter from the machine.



10. Clean the panel filter with an air jet from a distance of more than 20 cm.
11. Repeat the operations in reverse order to reassemble all the parts.



**ATTENTION:** It is advisable to pay attention to the direction of filtration, the mesh in the filter should be positioned towards the vacuum motor.

WEEKLY MAINTENANCE

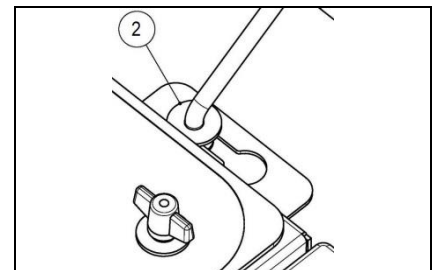
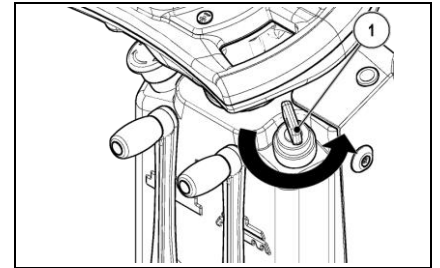
**37. CLEANING THE FABRIC FILTER (OPTIONAL)**

Whenever the vacuum action seems to be unsatisfactory, check that the vacuum filter is not obstructed. If necessary clean with an air jet as follows:

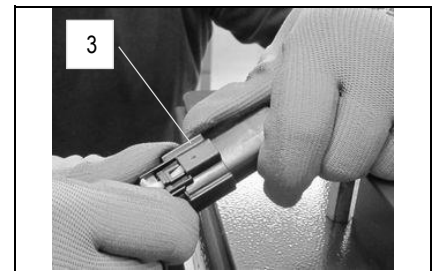
1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Grasp the handle located on the side of the operator seat unit.
4. Lift the operator seat unit until the safety clamp (2) is hooked.



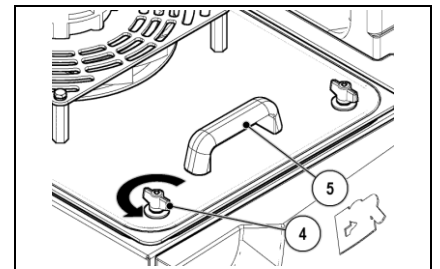
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



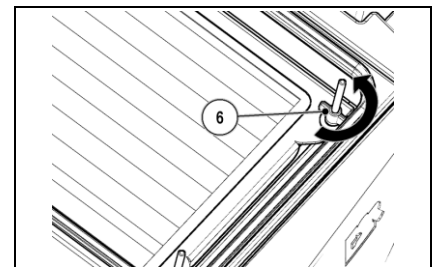
5. Disconnect the connector (3) of the vacuum motor.



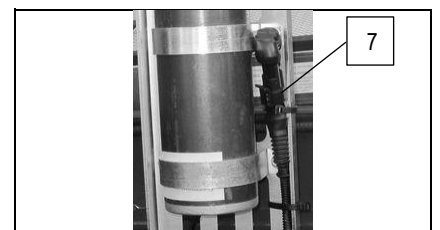
6. Remove the knobs (4) that secure the vacuum system assembly to the machine frame, by turning them counter-clockwise.
7. Remove the vacuum system assembly from the machine frame using the handles (5).



8. Remove the knobs (6) that secure the fabric filter assembly to the machine frame, by turning them counter-clockwise.
9. Remove the latch and as a result the fabric filter assembly from the machine frame, and be sure to disconnect the connector (7) of the filter shaker.



10. Clean the cloth filter with an air jet from a distance of more than 20 cm.
11. Repeat the operations in reverse order to reassemble all the parts.

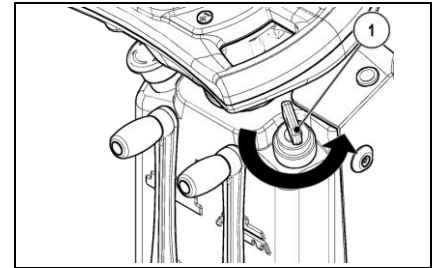


WEEKLY MAINTENANCE

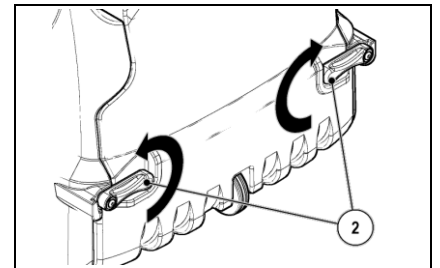
**38. CLEANING THE DEBRIS HOPPER**

Clean the debris hopper every week as follows:

1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.

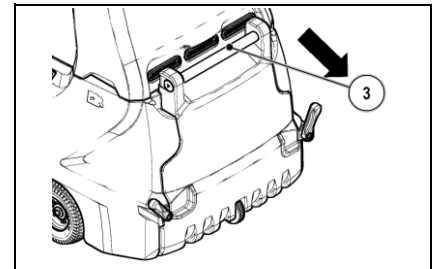


3. Turn the latches (2) in order to release the debris hopper, turn the left latch counter-clockwise and the right latch clockwise.

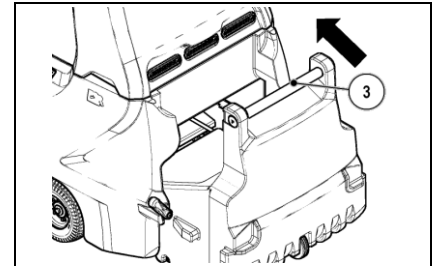


**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

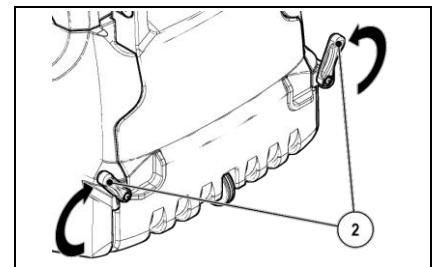
4. Grasping the handle (3) on the debris hopper, remove it from the machine.
5. Clean the debris hopper under running water and remove any impurities.



6. Grasping the handle (3) on the debris hopper, and assemble it on the machine.



7. Turn the latches (2) to secure the debris hopper to the body, turn the left latch clockwise and the right latch counter-clockwise.



## EMERGENCY MAINTENANCE

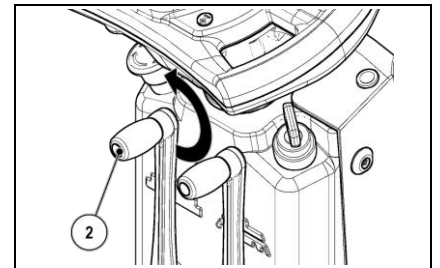
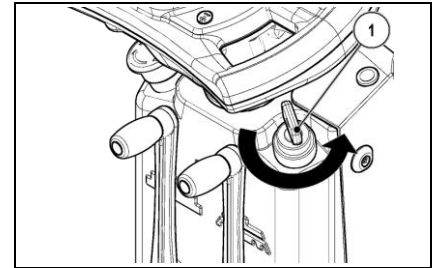
### 39. SIDE BRUSH ADJUSTMENT

If the side brush does not channel the dirt efficiently towards the centre of the machine, you must adjust its height in relation to the ground, as follows:

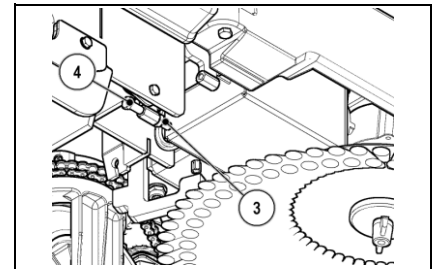
1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Check that the side brush lays flat on the ground, otherwise turn the lever (2) anticlockwise.



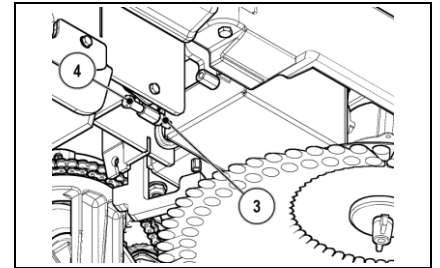
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



4. Loosen the counter nut (3) using the correct tool.
5. Using a suitable tool, loosen the adjustment screw (4) until the brush bristles are pressed onto the floor by about 2 cm.



6. Fix the counter nut (3) by using the right equipment.



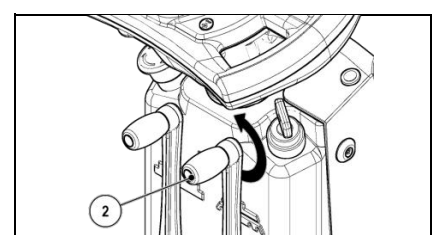
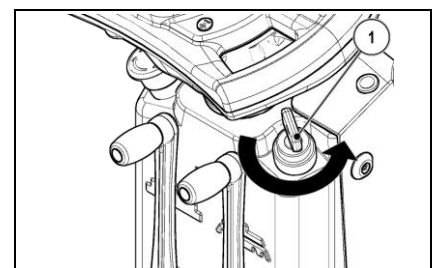
### 40. CENTRAL BRUSH FLAP ADJUSTMENT

If during working you notice that the machine leaves a trail of dust or dirt in its wake, this means that the flaps of the central brush need adjusting. Proceed as follows to adjust them:

1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Check that the central brush is lifted from the ground, otherwise turn the lever (2) counter-clockwise.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



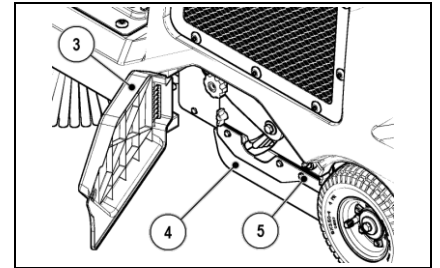


## EMERGENCY MAINTENANCE

4. Open the left cover (3) (depending on the direction of travel).
5. Make sure there is about 2 mm between the left flap (4) and the ground, otherwise loosen the nuts (5) and make the adjustment using the proper tool.



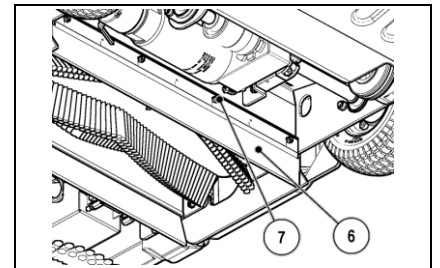
**ATTENTION:** For the correct operation of the machine the distance of the flap from the ground must be even throughout its length.



6. Make sure there is about 2 mm between the rear flap (6) and the ground, otherwise loosen the nuts (7) and make the adjustment using the proper tool.



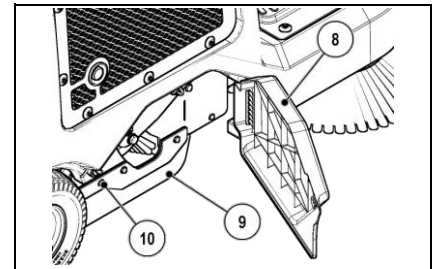
**ATTENTION:** For the correct operation of the machine the distance of the flap from the ground must be even throughout its length.



7. Open the right cover (8) (depending on the direction of travel).
8. Make sure there is about 2 mm between the right flap (9) and the ground, otherwise loosen the nuts (10) and make the adjustment using the proper tool.



**ATTENTION:** For the correct operation of the machine the distance of the flap from the ground must be even throughout its length.



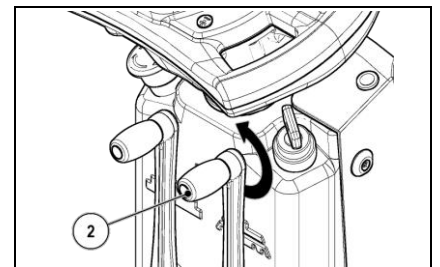
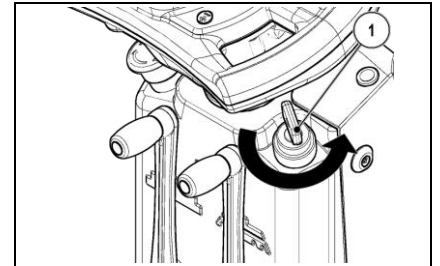
### 41. CENTRAL BRUSH REPLACEMENT

If the central brush is worn, this will affect its performance. Proceed as follows to replace it:

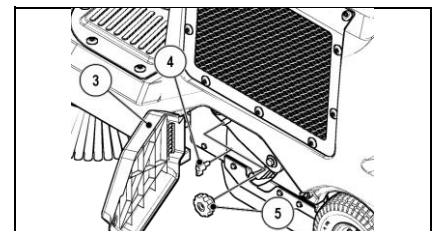
1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Check that the central brush is lifted from the ground, otherwise turn the lever (2) counter-clockwise.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

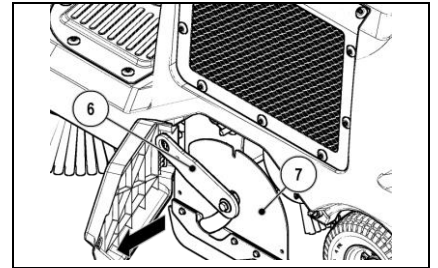


4. Open the left cover (3) (depending on the direction of travel).
5. Remove the knobs (4) securing the left casing of the brush, turning them counter-clockwise.

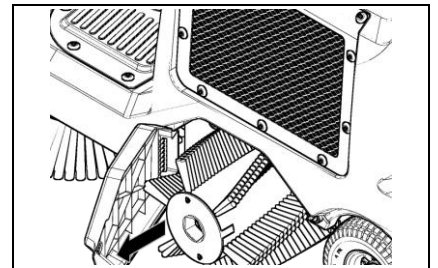


## EMERGENCY MAINTENANCE

6. Remove the knob (5) that secures the lifting arm of the brush, by turning it counter-clockwise.
7. Remove the lifting arm (6) and the left side casing (7) of the brush.



8. Remove the brush from the tunnel and replace it with the new one.
9. Repeat the operations in reverse order to reassemble all the parts.

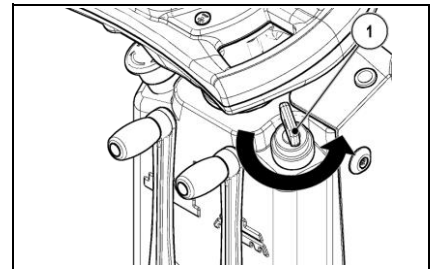


**ATTENTION:** The brush must have the cusp facing towards the front of the machine to be fitted in the correct manner.

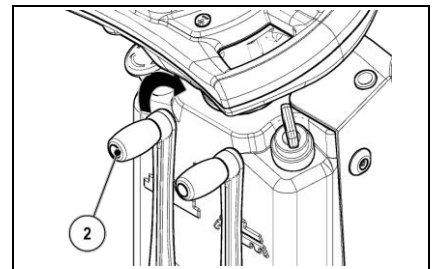
### 42. REPLACING THE SIDE BRUSH

If the side brush is worn, it can no longer push the side dirt towards the centre of the machine, it is recommended that it be replaced, and to do this proceed as follows:

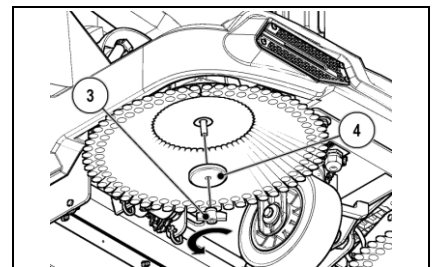
1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
3. Check that the side brush is lifted from the ground, otherwise turn the lever (2) clockwise.



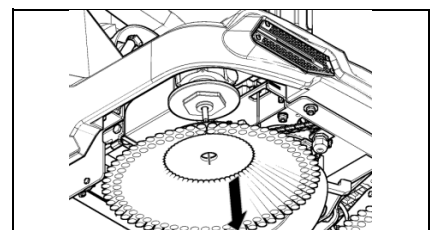
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



4. Remove knob (3) fixing the side brush to the gear motor by rotating clockwise the right brush and counter-clockwise the left brush.
5. Remove the side brush locking washer (4).



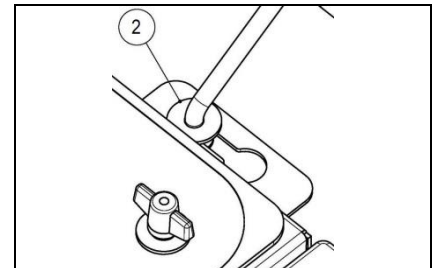
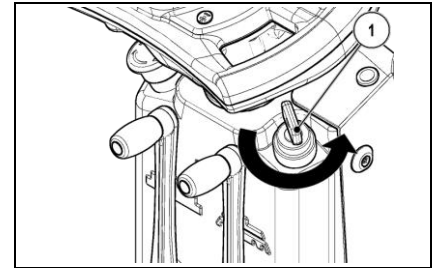
6. Remove the brush and replace it with the new one.
7. Repeat the operations in reverse order to reassemble all the parts.



## MAINTENANCE OF THE COMBUSTION ENGINE

Good maintenance of the combustion engine is essential for the safe use of the machine, to do so proceed as follows:

1. Make sure the electric brake is engaged, otherwise engage it using the lever located at the left rear of the machine (working direction).
2. Check the main switch (1) is in the "0" position, if this is not the case, turn the key by a quarter of a turn to the left, and remove the key from the instrument panel.
  
3. Grasp the handle located on the side of the operator seat unit.
4. Lift the operator seat unit until the safety clamp (2) is hooked.



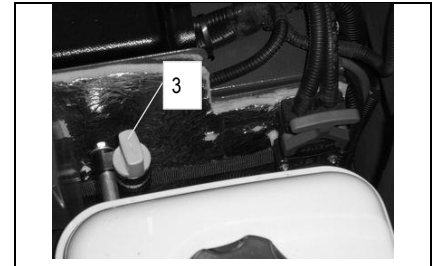
**ATTENTION:** Users are advised to always wear protective gloves, to avoid the risk of serious injury to their hands.



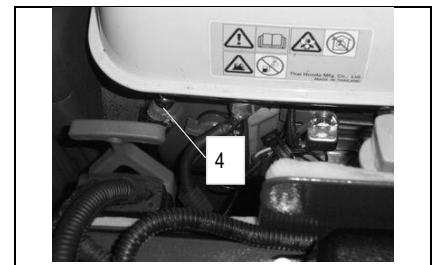
**ATTENTION:** With regard to the maintenance of the combustion engine, following the instructions given in the user manual of the combustion engine (supplied with the machine).



**ATTENTION:** Use the filler cap/dipstick (3) for the control of the engine oil level.



**ATTENTION:** Use the pipe (4) to change the engine oil.





## TROUBLESHOOTING

### 43. THE MACHINE DOES NOT START

1. Make sure that the key switch is turned to "I" or "II", depending on the type of power source you want to use.
2. Make sure the battery connector is connected to the connector of the machine system.
3. Check that batteries are charged.
4. Check there is fuel in the motor tank (Hybrid versions).

### 44. THE COMBUSTION ENGINE DOES NOT START



**ATTENTION:** If the combustion engine does not start, check the diagnostics in the motor user manual (the booklet supplied with the machine itself)

### 45. THE MACHINE DOES NOT CLEAN WELL

1. Check the state of wear and tear of the brushes and, if necessary, replace them. The brushes should be changed when the bristles are about 10 mm long. To replace them, see "CENTRAL BRUSH REPLACEMENT", or "SIDE BRUSH REPLACEMENT". Working with over-worn brushes may cause damage to the floor.
2. Use a different kind of brush to the one fitted as standard. For cleaning floors where the dirt is particularly resistant, we recommend the use of special brushes supplied upon request and according to needs (see "CHOOSING AND USING THE BRUSHES").
3. The side brush is worn, to adjust it see "SIDE BRUSH ADJUSTMENT".
4. The debris hopper is full, empty it completely.

### 46. THE MACHINE RAISES DUST WHEN OPERATING

1. The flaps that ensure efficient vacuum action are worn: replace them.
2. The front flap is broken and the machine projected heavy dirty bodies forward: replace them.
3. The filter is blocked: clean the filter thoroughly.
4. Check the central brush is correctly assembled
5. The debris hopper position is not correct

### 47. EXCESSIVE OR ALTERED NOISE OF THE CENTRAL BRUSH

1. Material wrapped around the brush: remove it.

### 48. EXCESSIVE OR ALTERED NOISE OF THE SIDE BRUSH

1. Material wrapped around the brush: remove it.

**DISPOSAL**

Dispose of the machine in accordance with the waste disposal regulations in force in the country in which the machine is being used.



## CHOOSING AND USING THE BRUSHES

### POLYPROPYLENE BRUSH (PPL)

It is used on every type of floors and has good resistance to wear. The polypropylene is non-hygroscopic and therefore retains its characteristics even when working in wet conditions.

### THICKNESS OF THE BRISTLES

The thicker bristles are more rigid and should therefore be used on surfaces with solid or heavy dirt (e.g. gravel; drinking cans; etc.).

Softer bristles are recommended for surfaces with light dirt or dust.

Remember that when the bristles are worn, and therefore too short, they become rigid and cannot pick up the dirt efficiently.

The central brush has bristles of 1.1 mm and of 0.7 mm to comply with both characteristics.

### TABLE FOR CHOOSING THE BRUSHES

Machine	No. Br.	Code	Type of bristles	Ø Bristles	Ø Br.	Length	Notes
CS60 2016 B – HYBRID 1SL	1	437902	PPL + PPL + BRONZE	0.7 + 1.1 + //	260	580	CENTRAL BRUSH
		438621	TAMPICO BASSINE		260	580	CENTRAL BRUSH
	1	437874	PPL	1	400		SIDE BRUSH
CS60 2016 B – HYBRID 2SL	1	437902	PPL + PPL + BRONZE	0.7 + 1.1 + //	260	580	CENTRAL BRUSH
		438621	TAMPICO BASSINE		260	580	CENTRAL BRUSH
	2	437874	PPL	1	400		SIDE BRUSH

## EC DECLARATION OF CONFORMITY

The undersigned company:

**Comac S.p.A.**  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR)

declares under its sole responsibility that the products

**SWEEPING MACHINES mod.**

**CS60 2016 B**

comply with the requirements of the following Directives:

- 2006/42/EC: Machinery Directive.
- 2014/30/EC: Electromagnetic compatibility directive.

They also comply with the following standards:

- EN 60335-1:2012/A11:2014
- EN 60335-2-72:2012
- EN 12100:2010
- EN 61000-6-2:2005/AC:2005
- EN 61000-6-3:2007/A1:2011/AC:2012
- EN 62233:2008/AC:2008

The person authorized to compile the technical file:

Mr. Giancarlo Ruffo  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR) - ITALY

Santa Maria di Zevio (VR), 13/07/2021

Comac S.p.A.  
Legal representative  
Giancarlo Ruffo

Agent:

COMAC S.p.A.  
Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 8774222  
Fax. 0039 045 8750303  
E-mail: [com@comac.it](mailto:com@comac.it)  
Web: [www.comac.it](http://www.comac.it)

Hersteller:

FIMAP S.p.A.  
Via Invalidi del Lavoro, n°1  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 6060491  
Fax. 0039 045 6060440  
E-mail: [service@fimap.com](mailto:service@fimap.com)  
Web: [www.fimap.com](http://www.fimap.com)



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- 2014/35/EC: Low Voltage Directive.
- 2014/30/EC: Electromagnetic compatibility directive.

They also comply with the following standards:

- EN 60335-1:2012/A11:2014
- EN 60335-2-72:2012
- EN 12100:2010
- EN 60335-2-29:2004/A2:2010
- EN 61000-6-2:2005/AC:2005
- EN 61000-6-3:2007/A1:2011/AC:2012
- EN 61000-3-2:2014
- EN 61000-3-3:2013
- EN 55014-1:2006/A1:2009/A2:2011
- EN 55014-2:2015
- EN 62233:2008/AC:2008

The person authorized to compile the technical file:

Mr. Giancarlo Ruffo  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR) - ITALY

Santa Maria di Zevio (VR), 13/07/2021

Comac S.p.A.  
Legal representative  
Giancarlo Ruffo

Agent:

COMAC S.p.A.  
Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 8774222  
Fax. 0039 045 8750303  
E-mail: [com@comac.it](mailto:com@comac.it)  
Web: [www.comac.it](http://www.comac.it)

Hersteller:

FIMAP S.p.A.  
Via Invalidi del Lavoro, n°1  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 6060491  
Fax. 0039 045 6060440  
E-mail: [service@fimap.com](mailto:service@fimap.com)  
Web: [www.fimap.com](http://www.fimap.com)



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**Comac S.p.A.**  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR)

declares under its sole responsibility that the products

**SWEEPING MACHINES mod.**

**Cs60 2016 Hybrid**

comply with the provisions of Directives:

- 2006/42 / EC: Machinery Directive.
- 2014/30 / EU: Electromagnetic Compatibility Directive.
- 2000/14 / EC: Directive of the European Parliament and of the Council of 8 May 2000. Environmental noise emission of machines and equipment intended to operate outdoors.

Falling into the category of road sweeper as defined in Annex 46 of Directive 2000/14/EC of the European Parliament and the Council, is subject to noise marking only. The conformity evaluation was carried out in accordance with attachment III.B.46 of the said directive.

MODEL	LwA, guaranteed [dB(A)]
Cs60 2016 Hybrid	100

They also comply with the following standards:

- EN 60335-1:2012/A1:2019/A2:2019/A14:2019
- EN 60335-2-72:2012
- EN 12100:2010
- EN 61000-6-2:2005/AC:2005
- EN 61000-6-3:2007/A1:2011/AC:2012
- EN 62233:2008/AC:2008

The person authorized to compile the technical file:

Mr. Giancarlo Ruffo  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR) - ITALY  
Santa Maria di Zevio (VR), 13/07/2021

Comac S.p.A.  
Legal representative  
Giancarlo Ruffo

Agent:

COMAC S.p.A.  
Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 8774222  
Fax. 0039 045 8750303  
E-mail: [com@comac.it](mailto:com@comac.it)  
Web: [www.comac.it](http://www.comac.it)

Manufacturer:

FIMAP S.p.A.  
Via Invalidi del Lavoro, n°1  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 6060491  
Fax. 0039 045 6060440  
E-mail: [service@fimap.com](mailto:service@fimap.com)  
Web: [www.fimap.com](http://www.fimap.com)

## UKCA DECLARATION OF CONFORMITY

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Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR)

declares under its sole responsibility that the products

**SWEEPING MACHINES mod.**

**CS60 2016 B**

comply with the requirements of the following Directives:

- Supply of Machinery (Safety) Regulations 2008.
- Electromagnetic Compatibility Regulations 2016.

They also comply with the following standards:

- BS EN 60335-1:2012+A2:2019
- BS EN 60335-2-72:2012
- BS EN 12100:2010
- BS EN IEC 61000-6-2:2019
- BS EN 61000-6-3:2007+A1:2011
- BS EN 62233:2008

The person authorized to compile the technical file:

Mr. Giancarlo Ruffo  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR) - ITALY

Santa Maria di Zevio (VR), 13/07/2021

Comac S.p.A.  
Legal representative  
Giancarlo Ruffo

Agent:

COMAC S.p.A.  
Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 8774222  
Fax. 0039 045 8750303  
E-mail: [com@comac.it](mailto:com@comac.it)  
Web: [www.comac.it](http://www.comac.it)

Manufacturer:

FIMAP S.p.A.  
Via Invalidi del Lavoro, n°1  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 6060491  
Fax. 0039 045 6060440  
E-mail: [service@fimap.com](mailto:service@fimap.com)  
Web: [www.fimap.com](http://www.fimap.com)





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**CS60 2016 B CB**

comply with the requirements of the following Directives:

- Supply of Machinery (Safety) Regulations 2008.
- Electrical Equipment (Safety) Regulations 2016.
- Electromagnetic Compatibility Regulations 2016.

They also comply with the following standards:

- BS EN 60335-1:2012+A2:2019
- BS EN 60335-2-72:2012
- BS EN 12100:2010
- BS EN 60335-2-29:2004+A11:2018
- BS EN IEC 61000-6-2:2019
- BS EN 61000-6-3:2007+A1:2011
- BS EN IEC 61000-3-2:2019
- BS EN IEC 61000-3-3:2019
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- BS EN 55014-2:2015
- BS EN 62233:2008

The person authorized to compile the technical file:

Mr. Giancarlo Ruffo  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR) - ITALY

Santa Maria di Zevio (VR), 13/07/2021

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COMAC S.p.A.  
Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 8774222  
Fax. 0039 045 8750303  
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**Comac S.p.A.**  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR)

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**SWEEPING MACHINES mod.**

**Cs60 2016 Hybrid**

comply with the provisions of Directives:

- Supply of Machinery (Safety) Regulations 2008.
- Electromagnetic Compatibility Regulations 2016.
- Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001.

Falling into the category of road sweeper as defined in Annex 46 of Directive 2000/14/EC of the European Parliament and the Council, is subject to noise marking only. The conformity evaluation was carried out in accordance with attachment III.B.46 of the said directive.

MODEL	LwA, guaranteed [dB(A)]
Cs60 2016 Hybrid	100

They also comply with the following standards:

- BS EN 60335-1:2012+A2:2019
- BS EN 60335-2-72:2012
- BS EN 12100:2010
- BS EN IEC 61000-6-2:2019
- BS EN 61000-6-3:2007+A1:2011
- BS EN 62233:2008

The person authorized to compile the technical file:

Mr. Giancarlo Ruffo  
Via Maestri del Lavoro, 13  
37059 Santa Maria di Zevio (VR) - ITALY  
Santa Maria di Zevio (VR), 13/07/2021

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Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
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FIMAP S.p.A.  
Via Invalidi del Lavoro, n°1  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 6060491  
Fax. 0039 045 6060440  
E-mail: [service@fimap.com](mailto:service@fimap.com)  
Web: [www.fimap.com](http://www.fimap.com)







**COMAC S.p.A.**

Via Maestri del Lavoro, n°13  
37059 - S. Maria di Zevio (VR) - Verona - Italia  
Tel. 0039 045 8774222  
Fax. 0039 045 8750303  
E-mail: [com@comac.it](mailto:com@comac.it)  
Web: [www.comac.it](http://www.comac.it)